



CELEBRATING
ZILCO
50 YEARS



Zilco Harness - Leading the Field

The concept of Zilco harness evolved in the early 1960's in Australia from the idea of replacing leather with synthetic strapping. Zilco International has long since diversified into a widely based equestrian company, which always remains true to its ideology and continues to innovate in the area of synthetic saddlery.

The original plastic coated webbings have developed into more complex and sophisticated materials including mouldings and synthetic leathers.

Zilco takes considerable pride in being a pioneer of modern technology for the benefit of horse and rider. Design skills and workmanship are applied with care and commitment to the very highest of standards.

The first Zilco driving harness was produced in our Sydney (Australia) factory in the mid 1970's. Zilco was one of the first, if not the first company to make this type of harness. Racing harness was already in production since 1963, so Zilco expertise was well established when production of regular driving harness began. It was at this time that the first Zilco harness was sold in the UK. This makes Zilco driving harness a key brand for over 40 years in both countries. Since then, Zilco has continued to become the choice of serious competitors worldwide,

and is now a highly respected brand at the highest levels of competition in Australia, Europe and North America.

Highlights of development have included the transfer of the factory to New Zealand in 1982, the development of bespoke manufacturing facilities in Asia around 2002 and teaming up with the experienced harness designer Fiona Tedman in the UK.

We have also benefited from the advice of highly respected and successful drivers such as George Bowman Sr in the UK.

We also receive much advice and support from the Australian horseman Boyd Exell, who is headquartered in the Netherlands, and is a hugely successful 4-in-hand competitor and coach. In 2012, Boyd entered the record books with his fourth consecutive FEI World Cup Driving Final win, and is a World Champion of the highest calibre.

As we exceed our 50th year of production, the aim of Zilco is to remain at the forefront of design and development.





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Cover Image: Boyd Exell - Breda 2015
Courtesy of Amy Mundell Equestrian Photography

Images from Bennington Carriages, Eldridge & Hamm Families, Amy Mundell, Gilly Jones, Mike Watts and Erik Couwenberg Sincere thanks to everyone, including all the drivers and horses illustrated in this brochure. No reproduction of photographs allowed without written permission.

Table of Contents

<i>Harness Types</i>	2
<i>Quick Glance Specifications</i>	2
<i>Choosing a Size</i>	3

ZGB Harness

Introduction	4
Single	5
Pair	6-7
Team	8-9

Elite Harness

Introduction	10
Single	11
Pair	12-13
Team	14-15

Classic Harness

Introduction	16
Single - Sliding Backband	17
Single	18-19
Pair	20-21
Tandem	22-23
Team	24-25

Brim Harness

Introduction	26
Single	27
Pair	28
Team	29

SL Harness

Introduction	30
SL Shetland & Small Pony	31
Sportz Shetland	32
SL Mini	33
SL Single - Sliding backband	34
SL Parts , Options, Sizes	35

Webz Harness

Single	36
Pair	37

Tedex Harness

38-39

Harness Parts - ZGB, Elite & Classic

Bridles & Parts	40-43
Reins & Rein Accessories	44-48
Breastplates & Parts	49-52
Breastplates - Empathy	53-55
Saddles & Parts	56-59
Girths, Martingales, Belly Bands	60
Breeching & Breeching Straps	61-62
Trace Carry Straps	62
Traces & Accessories	63
Cruppers & Docks	64
Pole Straps, Coupling Straps	65

Accessories

Pads & Liners	66-67
Driver & Carriage Accessories	68-69
Harness Accessories	71
Training Aids & Underhalters	72
Harness Driving Bits	73-75

Zilco is available only from approved distributors in many countries worldwide.



ZGB - Single, Pair or Team

- We acknowledge the generous help and advice received in the past from the world renowned four-in-hand driver, "George Bowman Snr".
- Made for the toughest marathon conditions with built-in versatility between single, pair and team.
- *Suitable for:* competition, commercial and pleasure. Also trainers, particularly those working from single to pair frequently.

Elite - Single, Pair or Team

- Same construction as ZGB but with detachable traces that buckle into the breastplate in the traditional style.
- *Suitable for:* the toughest marathon conditions or any type of driving where a traditionally styled breastplate is preferred.

Classic - Single, Pair, Tandem or Team

- The original ZILCO driving harness popular for all types of driving. Equally at home in the dressage arena, or the toughest of marathons.
- *Suitable for:* pleasure, dressage, leisure or marathon driving.

Brun- Single, Pair, or Team

- Subtle brown matt strapping which closely resembles the colour of leather. Combination breastplate for easy change between single and pair.
- *Suitable for:* pleasure, dressage, leisure or marathon driving.

SL Shetland - Single, Pair or Team.

- Elegantly proportioned to suit Shetlands and Small Ponies up to 12hh (120cm)
- Traditionally shaped breastplate and breeching for a more elegant and traditional style in the show ring.
- Bridle has special design features to suit Shetland and Pony heads.
- *Suitable for:* pleasure or show driving

SL Sportz - Single Only

- Sporty Empathy contour breastplate and integral traces with generous adjustment at the vehicle end.
- Breeching has a single hip strap and an adjustable breeching seat for extra versatility to fit a range of different ponies whether fine or stocky.
- *Suitable for:* marathon or scurry driving

SL Mini - Single or Pair

- Elegantly proportioned to suit Miniature ponies up to 10hh.
- *Suitable for:* pleasure or show driving

Webz - Single and Pair

- Combination breastplate for easy change from single to pair. Soft flexible PP webbing and high quality stainless steel fittings.
- Four sizes from Pony to Extra Full Size.
- *Suitable for:* pleasure, dressage, leisure or marathon driving.

Tedex - Single Only

- Highly popular as a beginner's harness.
- Five sizes from Shetland to Extra Full Size. Donkey size also available.
- Inexpensive but well designed as made from soft and flexible materials which are light, supple and offer easy adjustment.
- *Suitable for:* club level competition, pleasure and leisure driving.

We make every effort to use images that show the latest specifications, but changes may occur without prior notice due to our policy of constant improvement.

Quick Glance Specifications for all Driving Harness Types

	ZGB	Elite	Classic	SL	SL Mini	SL Sportz	Tedex
Trace endings (standard in sets)	Dees	Dees	Slot & Dee	Slot & Dee	Slot & Dee	Dees	Dees
Trace carriers (single harness)	✓	✓	✓	✓	✓	✓	
Trace carriers (pairs harness)	✓	✓	✓	✓			
Sliding backband (for 2 wheelers)			Optional	Optional	Optional		✓
Flexible saddle tree	✓	✓	✓	Optional	✓	Optional	
Treeless Saddle				✓	✓	✓	
Fixed saddle tree							✓
Tugs (shaft loop) options	Quick Release	Quick Release	Quick Release	Standard	Standard	Standard	Standard
Tilbury tugs (optional extra)	✓	✓	✓				
Single to pair adaption	✓	✓	✓				
Pair to single adaption	✓	✓	✓				
Adjustable saddle pads	✓	✓	✓				
Flash noseband included	✓	✓	✓				✓
Tandem harness			✓				
Team harness	✓	✓	✓	✓			
Stainless steel fittings	✓	✓	✓	✓	✓	✓	✓
Colour Trim option	✓	✓	✓				
Spare parts available	✓	✓	✓	✓	✓	✓	✓
Pairs Breastplate suitable for both sides of pole	✓	✓	✓	✓			
SIZES AVAILABLE							
Miniature				✓	✓		
Donkey							✓
Shetland				✓		✓	✓
Pony			✓	✓ (Small pony)			✓
Cob	✓	✓	✓				✓
Full Size	✓	✓	✓				✓
Extra Full Size	✓	✓					✓

LEADING THE FIELD

Zilco Driving Harness continues to be the choice of serious competitors worldwide.

Zilco is a highly respected brand at the highest level of competition in Europe, North America, Australia and New Zealand. We remain at the forefront of design and development and continue to offer innovative technology and extensive options.

View our full range online or download the full harness catalogue at our dedicated harness website: www.zilcoharness.com



Choosing a Size: all sizes have generous adjustment

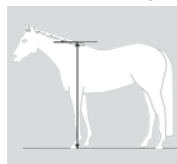
Choosing which size harness need not be complicated. Compare the height guide with the girth circumference guide to see which size offers you the best range of adjustment. Please note that **girth circumference is a more accurate gauge than height**, because body size is always in proportion to this measurement.

Sizes By Girth Circumference



	ZGB & ELITE	CLASSIC / WEBZ	SL	TEDEX
Miniature			45-60" / 114-150cm	
Donkey				58-65" / 147-167cm
Shetland			43-67" / 110-170cm	50-58" / 127-147cm
Pony		55-71" / 140-180cm		58-65" / 147-167cm
Cob	61-77" / 156-196cm	61-77" / 156-196cm		65-70" / 167-177cm
Full Size	69-85" / 176-216cm	69-85" / 176-216cm		71-78" / 180-198cm
Extra Full Size	77-93" / 196-236cm			78-90" / 198-228cm

Sizes By Height

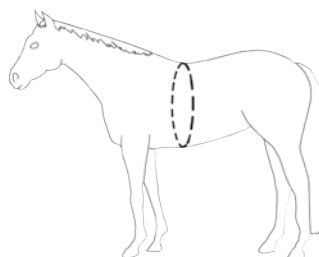


	ZGB & ELITE	CLASSIC / WEBZ	SL	TEDEX
Miniature			Up to 10hh / 101cm	
Donkey				Up to 13hh / 132cm
Shetland			Up to 12hh / 120cm	Up to 11hh / 112cm
Pony		Up to 13.2hh / 137cm		Up to 13hh / 132cm
Cob	Up to 15hh / 152cm	Up to 15hh / 152cm		Up to 14.2hh / 147cm
Full Size	Up to 16.2hh / 167cm	Up to 16.2hh / 167cm		Up to 16hh / 162cm
Extra Full Size	Over 16.2hh / 167cm			Over 16hh / 162cm

Measuring for the Best Harness Saddle Size

Measure the girth circumference of your horse. You can then use the following guide to determine the correct saddle and girth combination that will give you an optimum fit. Saddles are made to the following size specifications:-

Saddle Size	Shortest Fitting	Middle Fitting	Longest Fitting
Mini Treeless	80cm (31 1/2")	97cm (38")	114cm (45")
Mini Deluxe	77cm (30 1/8")	96cm (37 3/4")	114cm (45")
Shetland Treeless	75cm (29 1/2")	105cm (52")	135cm (53")
Shetland Deluxe	85cm (33 1/2")	105cm (41 1/8")	125cm (49 1/4")
Pony	100cm (39 1/8")	120cm (47 1/4")	140cm (55")
Cob	105cm (41 1/8")	125cm (49 1/4")	145cm (57")
Full	115cm (45 1/4")	135cm (53")	155cm (61")
Extra Full	125cm (49 1/4")	145cm (57")	165cm (65 1/8")



EXAMPLE:

Pony with a girth circumference of 162cm.

Pony saddle middle holes (120cm) plus length of pony girth 40cm = 162cm

In this instance, a pony sized saddle with pony sized girth will give the perfect fit with plenty of adjustment if it gains or loses weight.

EXAMPLE:

Horse with a girth circumference of 188cm.

Full Size saddle shortest fitting (115cm) plus length of Full Size girth (61cm) = 176cm

Full Size saddle middle holes (135cm) plus length of Full Size girth (61cm) = 196cm

Full Size saddle longest fitting (155cm) plus length of Full Size girth (61cm) = 216cm

In this instance, a full size saddle and girth would be OK, as the horse's girth circumference measurement falls comfortably within the adjustment range.

If the measurements fall outside this range, then sometimes a different sized girth can provide the right solution.



*ZGB is designed for the toughest marathon conditions.
Built in versatility between single, pair and team.*

Suitable for

- Competition driving
- Trainers, particularly those working from single to pair frequently
- Pleasure driving
- Commercial driving

Safety & Convenience

Quick release fittings are included as standard, to facilitate quick and easy harnessing for everyday convenience and for quick unharnessing in emergency situations.

Quick release fittings are supplied as standard on tugs/shaft loops (singles), wither to saddle connection strap, breeching straps and martingale.

Options & Extras

Contact your local Zilco distributor to discuss your personal requirements.

- ZGB can be supplied in standard sizes or a mixture of sizes to suit individual horses.
- All individual parts are available separately.
- Detachable colour trim can be supplied to suit marathon colours

Maintenance

Wipe clean, or hose down. Or tub wash in warm soapy water. Hang to dry. Zilco harness always maintains its strength regardless of how wet or dirty it becomes from heavy use.

BREASTPLATE AND TRACES - Combination breastplate suitable for single, pair and team. Trace length adjustment is made from behind the horse, for safer accessibility for pairs and teams. The rein ring on the wither strap may be raised or lowered to suit the head carriage and conformation of individual horses.

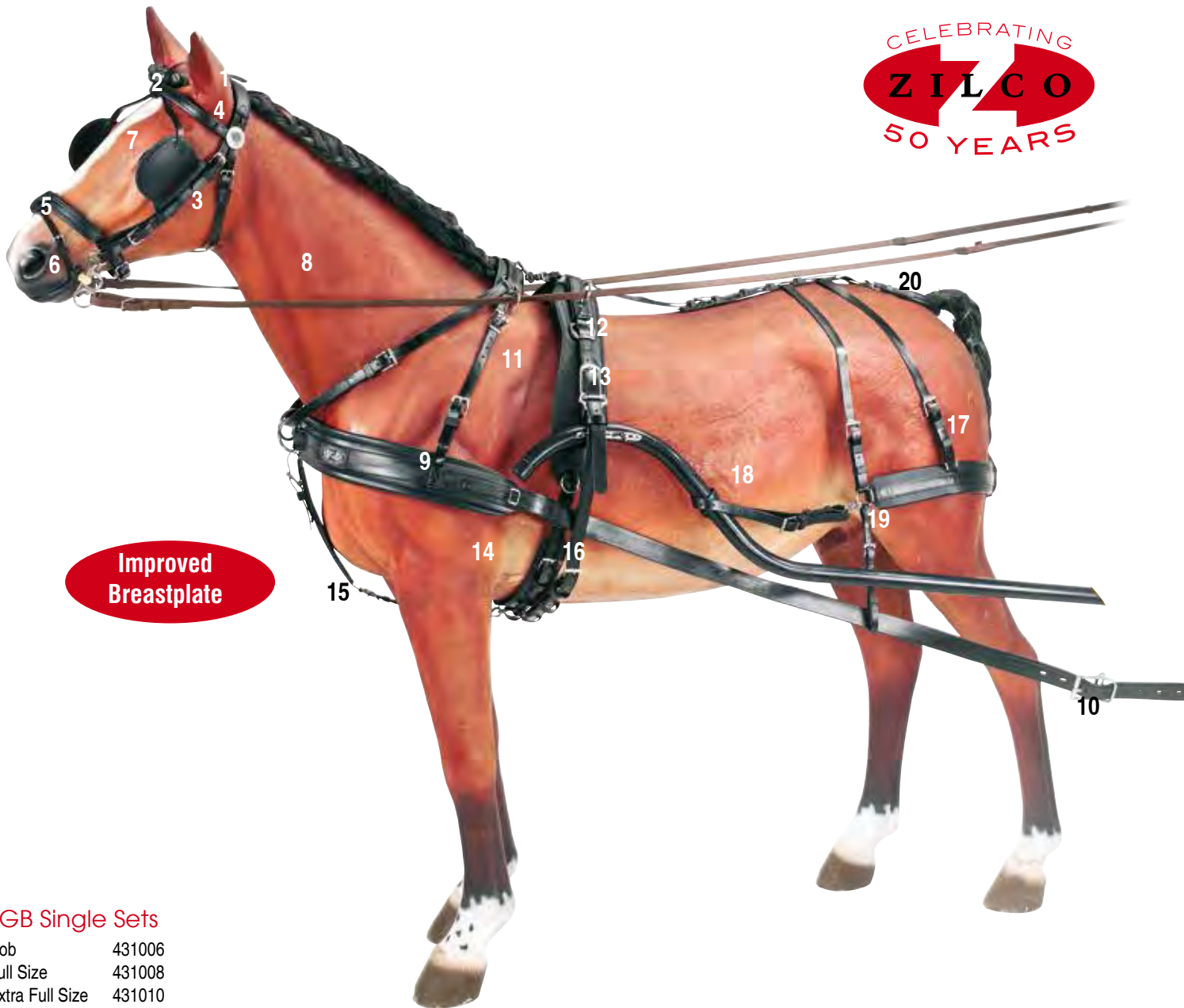
TRACE COUPLERS - Different trace coupler designs are available to suit different types of carriages

GIRTH - Shaped and padded for extra comfort behind the elbow

SADDLE - Adjustable pads in three thicknesses (30mm, 45mm, 60mm) to suit individual horse conformation

FITTINGS - Stainless steel. Buckles are Zilco's "rolling bar" design, which makes adjustment easy & minimises wear on straps





Improved Breastplate

ZGB Single Sets

Cob	431006
Full Size	431008
Extra Full Size	431010

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Cob Size	Full Size	Extra Full
1. Classic Headpiece - page 40	1	444056	444058	444060
2. Classic Browband - page 41	1	432110	432111	432112
3. Classic Throatlash - page 41	1	432186	432188	432190
4. Zilco Filigree Rosettes (pair) - page 40	1	446842	446842	446843
5. Classic Noseband - page 42	1	431412	431418	431419
6. Flash Converter & Strap - page 42	1	431406	431408	431410
7. Classic Blinkers - page 43	1	431417	431421	431426
8. Z-Grip Single Reins - page 45	1	434005	434007	434007
9. ZGB Breastplate & Traces (with brake strap and adjustable wither strap) - page 49	1	431603	431604	431619
10. Combo Trace Coupler Buckle - page 49	2	474250	474250	474250
11. ZGB Saddle - page 56	1	432815	432834	432845
12. ZGB Saddle Connecting Straps - page 59	1	433027	433028	433029
13. Quick Release Tugs (32mm) - page 59	1	444815	444815	444815
14. ZGB Girth - page 60	1	432406	432407	432408
15. ZGB False Martingale - page 60	1	431636	431638	431639
16. ZGB False Bellyband - page 60	1	432426	432427	432428
17. ZGB Complete Breeching - page 61	1	431806	431807	431808
18. Breeching Straps - page 61	1	431811	431811	431811
19. Classic Trace Carry Straps - page 62	1	445039	445039	445039
20. Standard Crupper - page 64	1	444463	444467	444469

Extra Options & Choices

Contact your local Zilco distributor to discuss your requirements.

- BROWBAND: Colour trim browbands or Silver Clincher - page 41
- BLINKERS: Ground View - page 43
- REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 46
- TRACE COUPLERS: with D fitting or Open Loop Fitting - page 49
- BREASTPLATE: Detachable colour piping - page 51
- SADDLE: Choice of pad thicknesses - page 58
- TUGS/SHAFT LOOPS. Tilbury Tugs - page 59
- BREECHING: Can be ordered with or without breeching.
- CRUPPER: Tail Tie Style, or without Buckles - page 64

Converts easily from single to pair

Parts required to convert 2 singles into one pair:

- 1 set of Pair Reins - page 46
- 2 pairs of Breastplate to Saddle Fittings - page 49
- 1 pair of Pole Straps - page 65

Each set comes packed in a ventilated carry & storage bag

ZGB - Pairs Sets



ZGB Pairs harness is designed to be used either side of the pole

- All parts are adjustable from both sides
- Harness can be used in the near or off side position
- Trace lengths can be altered from behind the horse (safer and easier than reaching between the horses and the pole)



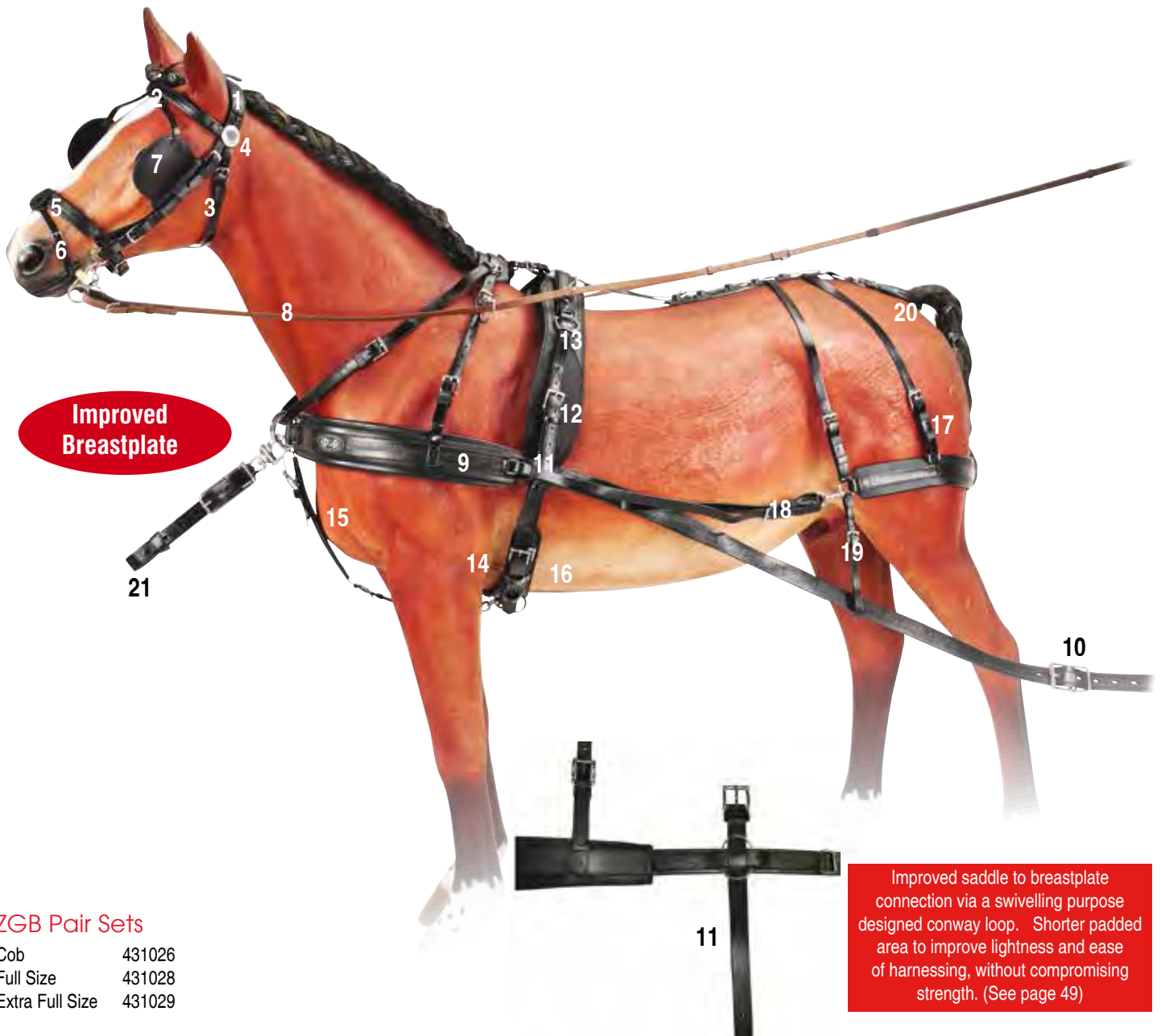
Converts easily from pair to single

Parts required to convert a pair harness into one single harness:

1 set of Single Reins - page 45

1 pair of Shaft Loops (Tilbury or Quick Release) - page 59

Saumur 2015 - Photos courtesy of Erik Couwenberg



ZGB Pair Sets

Cob	431026
Full Size	431028
Extra Full Size	431029

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Cob Size	Full Size	Extra Full
1. Classic Headpiece - page 40	2	444056	444058	444060
2. Classic Browband - page 41	2	432110	432111	432112
3. Classic Throatlash - page 41	2	432186	432188	432190
4. Zilco Filigree Rosettes (pair) - page 40	2	446842	446842	446843
5. Classic Noseband - page 42	2	431412	431418	431419
6. Flash Converter & Strap - page 42	2	431406	431408	431410
7. Classic Blinkers - page 43	2	431417	431421	431426
8. Z-Grip Pairs Reins - page 46	1	434105	434107	434107
9. ZGB Breastplate & Traces (with brake strap and adjustable wither strap) - page 49	2	431603	431604	431619
10. Combo Trace Coupler Buckle - page 49	4	474250	474250	474250
11. Breastplate to Saddle fitting - page 49	2	420320	420320	420320
12. ZGB Saddle - page 56	2	432815	432834	432845
13. ZGB Saddle Connecting Straps - page 59	2	433027	433028	433029
14. ZGB Girth - page 60	2	432406	432407	432408
15. ZGB False Martingale - page 60	2	431636	431638	431639
16. ZGB False Bellyband - page 60	2	432426	432427	432428
17. ZGB Complete Breeching - page 61	2	431806	431807	431808
18. Breeching Straps - page 61	2	431811	431811	431811
19. Classic Trace Carry Straps - page 62	2	445039	445039	445039
20. Standard Crupper - page 64	2	444463	444467	444469
21. Quick Release Pole Straps - page 65	1	432607	432607	432607

Extra Options & Choices

Contact your local Zilco distributor to discuss your requirements.

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View - page 43

REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 46

TRACE COUPLERS: with D fitting or Open Loop Fitting - page 49

BREASTPLATE: Detachable colour piping - page 51

SADDLE: choice of pad thicknesses - page 58

BREECHING: Can be ordered with or without breeching.

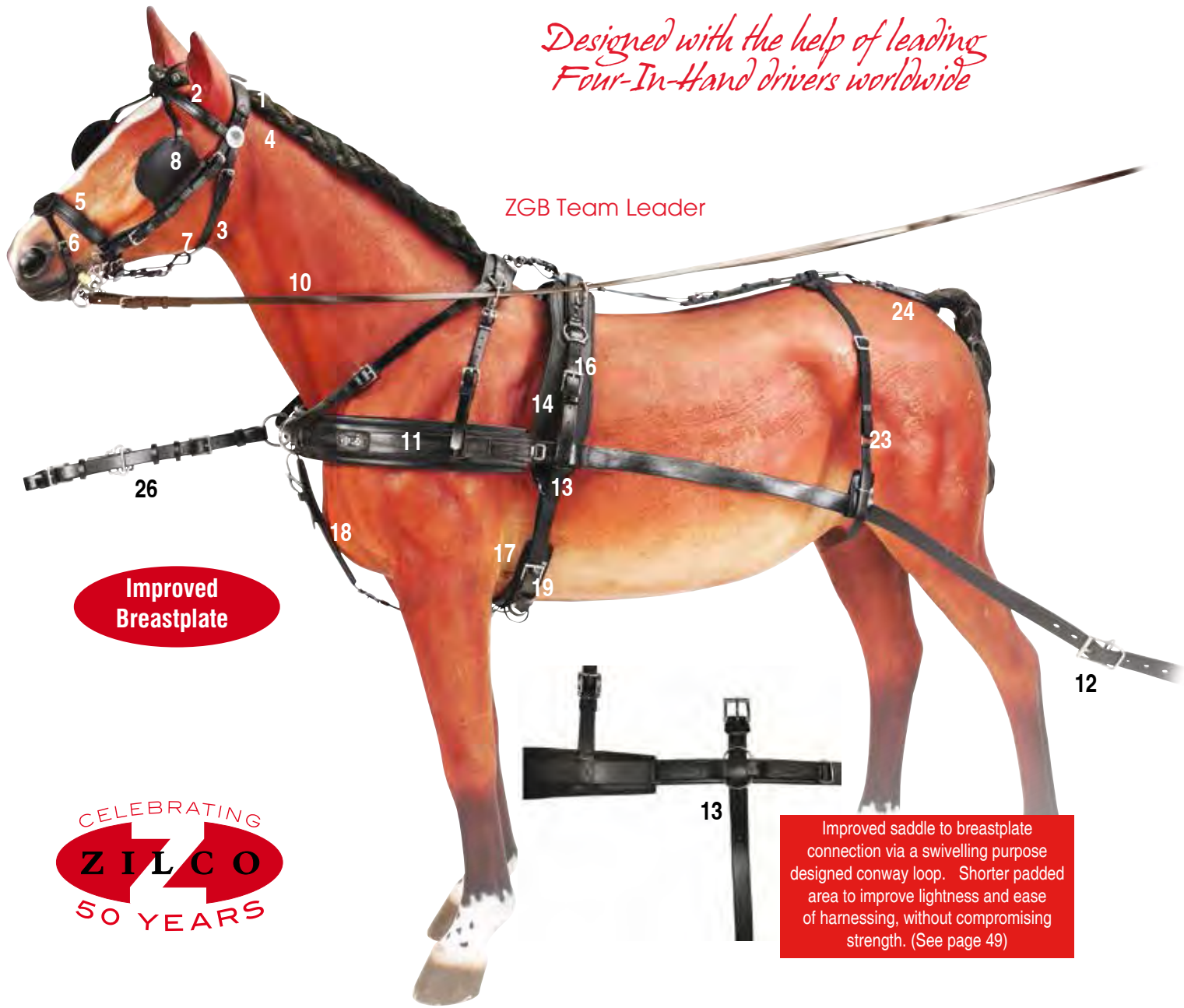
CRUPPER: Tail Tie Style, or without Buckles - page 64

POLE STRAPS: Plain (not Quick Release) - page 65

Each set comes packed in a ventilated carry & storage bag

ZGB - Team Sets

Designed with the help of leading Four-In-Hand drivers worldwide



ZGB Team Leader

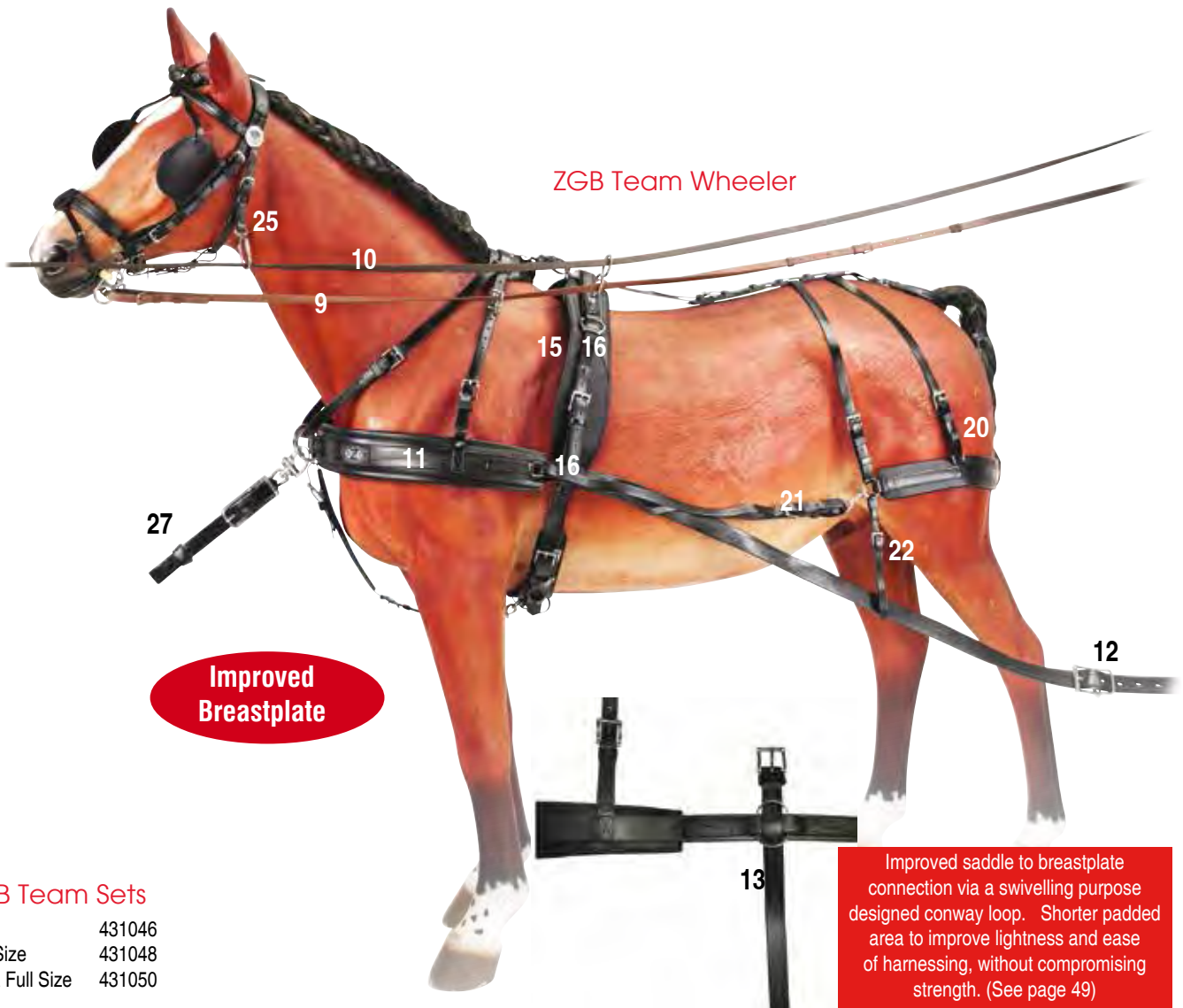
Improved Breastplate



Improved saddle to breastplate connection via a swivelling purpose designed conway loop. Shorter padded area to improve lightness and ease of harnessing, without compromising strength. (See page 49)



Photo: Courtesy of Gilly Jones



ZGB Team Wheeler

Improved Breastplate

Improved saddle to breastplate connection via a swivelling purpose designed conway loop. Shorter padded area to improve lightness and ease of harnessing, without compromising strength. (See page 49)

ZGB Team Sets

Cob	431046
Full Size	431048
Extra Full Size	431050

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Cob Size	Full Size	Extra Full
1. Classic Headpiece - page 40	4	444056	444058	444060
2. Classic Browband - page 41	4	432110	432111	432112
3. Classic Throatlash - page 41	4	432186	432188	432190
4. Zilco Filigree Rosettes (pair) - page 40	4	446842	446842	446843
5. Classic Noseband - page 42	4	431412	431418	431419
6. Flash Converter & Strap - page 42	4	431406	431408	431410
7. Gullet Safety Strap - page 42	4	432180	432180	432180
8. Classic Blinkers - page 43	4	431417	431421	431426
9. Z-Grip Pairs Reins* - page 46	1	434105	434107	434107
10. Z-Grip Team Leader Reins (fixed) - page 48	1	434305	434307	434307
11. ZGB Breastplate & Traces (with brake strap and adjustable wither strap) - page 49	4	431603	431604	431619
12. Combo Trace Coupler Buckle - page 49	8	474250	474250	474250
13. Breastplate to Saddle fitting - page 49	4	420320	420320	420320
14. ZGB Saddle - page 56	2	432815	432834	432845
15. ZGB Team Wheeler Saddle (Figure 8)* - page 56	2	432853	432854	432855
16. ZGB Saddle Connecting Straps - page 59	4	433027	433028	433029
17. ZGB Girth - page 60	4	432406	432407	432408
18. ZGB False Martingale - page 60	4	431636	431638	431639
19. ZGB False Bellyband - page 60	4	432426	432427	432428
20. ZGB Complete Breeching* - page 61	2	431806	431807	431808
21. Breeching Straps* - page 61	2	431811	431811	431811
22. Classic Trace Carry Straps* - page 62	2	445039	445039	445039
23. Elastic Trace Carry Strap - page 62	2	432522	432522	432522
24. Standard Crupper - page 64	4	444463	444467	444469
25. Large Roger Rings* - page 65	1	432530	432530	432530
26. Quick Release Coupling Strap - page 65	1	432518	432518	432518
27. Quick Release Pole Straps* - page 65	1	432607	432607	432607

Extra Options & Choices

- Contact your local Zilco distributor to discuss your requirements.
- BROWBAND:** Colour trim browbands or Silver Clincher - page 41
- BLINKERS:** Ground View - page 43
- WHEELER (PAIRS) REINS:** S-Grip (Black/Brown or All Brown) or R-Grip - page 46-47
- LEADER REINS:** Z-Grip or S-Grip with Buckle fitting, or S-Grip Fixed - page 48
- TRACE COUPLERS:** with D fitting or Open Loop Fitting - page 49
- BREASTPLATE:** Detachable colour piping - page 51
- WHEELER SADDLE:** Saddle with Centre Pedestal - page 56
- SADDLES:** Choice of pad thicknesses - page 58
- BREECHING:** Can be ordered with or without breeching
- CRUPPER:** Tail Tie Style, or without Buckles - page 64
- POLE STRAPS:** Plain (not Quick Release) - page 65

Each set comes packed in a ventilated carry & storage bag

* Items are shown as marked on the Team Wheeler Horse

Elite Harness

Based on Zilco ZGB, but with detachable traces that buckle into the breastplate in a more traditional style.

Suitable for

- Competition driving
- Trainers
- Pleasure driving
- Commercial driving

Safety & Convenience

Quick release fittings are included as standard, to facilitate quick and easy harnessing for everyday convenience and for quick unharnessing in emergency situations.

Quick release fittings are supplied as standard on tugs/shaft loops (singles), wither to saddle connection strap, breeching straps and martingale.

Options & Extras

Contact your local Zilco distributor to discuss your personal requirements.

- Elite harness can be supplied in standard sizes or a mixture of sizes to suit individual horses.
- All individual parts are available separately.
- Detachable colour trim can be supplied to suit marathon colours

Maintenance

Wipe clean, hose down, or tub wash in warm soapy water. Hang to dry. Zilco harness always maintains its strength regardless of how wet or dirty it becomes from heavy use.

BREASTPLATE - A similar design to the ZGB breastplate, except that the traces are detachable. They buckle into the breastplate in a more traditional style.

TRACES - D End traces are supplied as standard.

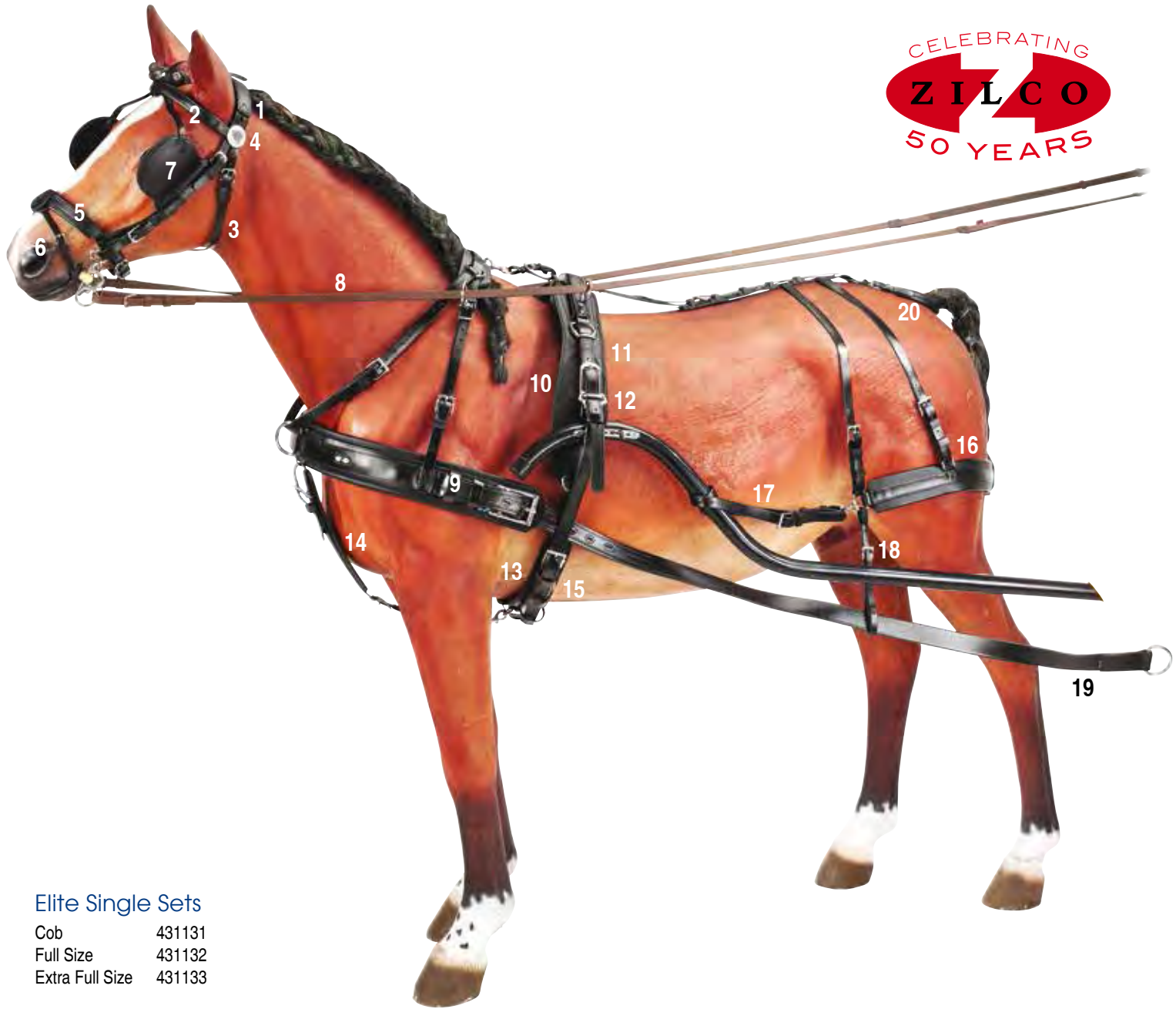
GIRTH - Shaped and padded for extra comfort behind the elbow

SADDLE - Adjustable pads in three thicknesses (30mm, 45mm, 60mm) to suit individual horse conformation

FITTINGS - Stainless steel. Buckles have Zilco's "rolling bar" design, for easy adjustment & minimises wear on straps



Photo: Courtesy of Mike Watts



Elite Single Sets

Cob	431131
Full Size	431132
Extra Full Size	431133

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Cob Size	Full Size	Extra Full
1. Classic Headpiece - page 40	1	444056	444058	444060
2. Classic Browband - page 41	1	432110	432111	432112
3. Classic Throatlash - page 41	1	432186	432188	432190
4. Zilco Filigree Rosettes (pair) - page 40	1	446842	446842	446843
5. Classic Noseband - page 42	1	431412	431418	431419
6. Flash Converter & Strap - page 42	1	431406	431408	431410
7. Classic Blinkers - page 43	1	431417	431421	431426
8. Z-Grip Single Reins - page 45	1	434005	434007	434007
9. Elite Single Breastplate - page 50	1	444186	444188	444189
10. ZGB Saddle - page 56	1	432815	432834	432845
11. ZGB Saddle Connecting Straps - page 59	1	433027	433028	433029
12. Quick Release Tugs (32mm) - page 59	1	444815	444815	444815
13. ZGB Girth - page 60	1	432406	432407	432408
14. ZGB False Martingale - page 60	1	431636	431638	431639
15. ZGB False Bellyband - page 60	1	432426	432427	432428
16. ZGB Complete Breeching - page 61	1	431806	431807	431808
17. Breeching Straps for Single harness - page 61	1	431811	431811	431811
18. Classic Trace Carry Straps - page 62	1	445039	445039	445039
19. Dee End Traces (50mm) - page 63	1	436205	436207	436208
20. Standard Crupper - page 64	1	444463	444467	444469

Extra Options & Choices

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View - page 43

REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 45

BREASTPLATE: Detachable colour piping - page 51

SADDLE: choice of pad thicknesses - page 58

TUGS/SHAFT LOOPS. Tilbury Tugs - page 59

BREECHING: Can be ordered with or without breeching

CRUPPER: Tail Tie Style, or without Buckles - page 64

Converts easily from single to pair

Parts required to convert 2 singles into one pair:

1 x set of Pair Reins - page 46

2 x Elite Pairs Breastplates - page 50

2 x sets of Breeching Straps for Pairs Harness - page 61

2 x sets of Loose Buckle Pieces - page 61

1 x set of Quick Release Pole Straps - page 65

Each set comes packed in a ventilated carry & storage bag

Elite - Pairs Sets



Elite Pairs harness is designed to be used either side of the pole

- All parts are adjustable from both sides
- Harness can be used in the near or off side position



Elite Pair Sets

Cob	431139
Full Size	431140
Extra Full Size	431141

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Cob Size	Full Size	Extra Full
1. Classic Headpiece - page 40	2	444056	444058	444060
2. Classic Browband - page 41	2	432110	432111	432112
3. Classic Throatlash - page 41	2	432186	432188	432190
4. Zilco Filigree Rosettes (pair) - page 40	2	446842	446842	446843
5. Classic Noseband - page 42	2	431412	431418	431419
6. Flash Converter & Strap - page 42	2	431406	431408	431410
7. Classic Blinkers - page 43	2	431417	431421	431426
8. Z-Grip Pairs Reins - page 46	1	434105	434107	434107
9. Elite Pairs Breastplate - page 50	2	444948	444949	444950
10. ZGB Saddle - page 56	2	432815	432834	432845
11. ZGB Saddle Connecting Straps - page 59	2	433027	433028	433029
12. ZGB Girth - page 60	2	432406	432407	432408
13. ZGB False Martingale - page 60	2	431636	431638	431639
14. ZGB False Bellyband - page 60	2	432426	432427	432428
15. Loose Buckle Piece - page 61	2	445078	445078	445078
16. ZGB Complete Breeching - page 61	2	431806	431807	431808
17. Breeching Straps for Pairs harness - page 61	2	445074	445075	445075
18. Classic Trace Carry Straps - page 62	2	445039	445039	445039
19. Dee End Traces (50mm) - page 63	2	436205	436207	436208
20. Standard Crupper - page 64	2	444463	444467	444469
21. Quick Release Pole Straps - page 65	1	432607	432607	432607

Extra Options & Choices

Contact your local Zilco distributor to discuss your requirements.

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View - page 43

REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 46

BREASTPLATE: Detachable colour piping - page 51

SADDLE: choice of pad thicknesses - page 58

BREECHING: Can be ordered with or without breeching

CRUPPER: Tail Tie Style, or without Buckles - page 64

POLE STRAPS: Plain (not Quick Release) - page 65

Converts easily from pair to single

Parts required to convert a pair harness into one single harness:

1 x set of Single Reins - page 45

1 x Elite Single Breastplate - page 50

1 x set of Shaft Loops (Tilbury or Quick Release) - page 59

1 x set of Breeching Straps for Single Harness - page 61

Each set comes packed in a ventilated carry & storage bag

Elite - Team Sets

Elite Team harness maintains the traditional styling of a buckled breastplate, yet is built to withstand the toughest of marathon or working conditions with minimal maintenance



Elite Team Leader



Photo: Courtesy of Mike Watts



Elite Team Wheeler

Elite Team Sets

Cob	431147
Full Size	431148
Extra Full Size	431149

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Cob Size	Full Size	Extra Full
1. Classic Headpiece - page 40	4	444056	444058	444060
2. Classic Browband - page 41	4	432110	432111	432112
3. Classic Throatlash - page 41	4	432186	432188	432190
4. Zilco Filigree Rosettes (pair) - page 40	4	446842	446842	446843
5. Classic Noseband - page 42	4	431412	431418	431419
6. Flash Converter & Strap - page 42	4	431406	431408	431410
7. Gullet Safety Strap - page 42	4	432180	432180	432180
8. Classic Blinkers - page 43	4	431417	431421	431426
9. Z-Grip Pairs Reins - page 46	1	434105	434107	434107
10. Z-Grip Team Leader Reins (fixed) - page 48	1	434305	434307	434307
11. Elite Pairs Breastplate - page 50	4	444948	444949	444950
12. ZGB Saddle - page 56	2	432815	432834	432845
13. ZGB Team Wheeler Saddle (Figure 8) - page 56	2	432853	432854	432855
14. ZGB Saddle Connecting Straps - page 59	4	433027	433028	433029
15. ZGB Girth - page 60	4	432406	432407	432408
16. ZGB False Martingale - page 60	4	431636	431638	431639
17. ZGB False Bellyband - page 60	4	432426	432427	432428
18. Loose Buckle Piece - page 61	2	445078	445078	445078
19. ZGB Complete Breeching - page 61	2	431806	431807	431808
20. Breeching Straps for Pairs harness - page 61	2	445074	445075	445075
21. Classic Trace Carry Straps - page 62	2	445039	445039	445039
22. Elastic Trace Carry Strap - page 62	2	432522	432522	432522
23. Dee End Traces (50mm) - page 63	2	436205	436207	436208
24. Dee End Traces (50mm) - page 63	2	436207	436208	436209
25. Standard Crupper - page 64	4	444463	444467	444469
26. Large Roger Rings - page 65	1	432530	432530	432530
27. Quick Release Coupling Strap - page 65	1	432518	432518	432518
28. Quick Release Pole Straps - page 65	1	432607	432607	432607

Extra Options & Choices

Contact your local Zilco distributor to discuss your requirements.

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View - page 43

WHEELER (PAIRS) REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 46

LEADER REINS: Z-Grip or S-Grip with Buckle fitting, or S-Grip Fixed - page 48

BREASTPLATE: Detachable colour piping - page 51

WHEELER SADDLE: Saddle with Centre Pedestal - page 58

SADDLE: choice of pad thicknesses - page 58

BREECHING: Can be ordered with or without breeching

CRUPPER: Tail Tie Style, or without Buckles - page 64

POLE STRAPS: Plain (not Quick Release) - page 65

Each set comes packed in a ventilated carry & storage bag

Classic Harness

Zilco's original harness, popular for all kinds of driving. It is equally at home in the dressage arena, the toughest marathon conditions, or a pleasure day out

Suitable for

- Competition driving
- Dressage & Show
- Marathon
- Pleasure

Safety & Convenience

Quick release fittings are included as standard, to facilitate quick and easy harnessing for everyday convenience and for quick unharnessing in emergency situations.

Quick release fittings are supplied as standard on tugs/shaft loops (singles), wither to saddle connection strap, breeching straps and martingale.

Options & Extras

Contact your local Zilco distributor to discuss your personal requirements.

- Classic harness can be supplied in standard sizes or a mixture of sizes to suit individual horses.
- All individual parts are available separately.
- Detachable colour trim can be supplied to suit marathon colours

Maintenance

Wipe clean, hose down, or tub wash in warm soapy water. Hang to dry. Zilco harness always maintains its strength regardless of how wet or dirty it becomes from heavy use.

- BREASTPLATE** - Traditional styled breastplate with buckle-in traces. The Empathy MK4 breast collar may be ordered as an option, which some drivers prefer for marathon (see pages 54-55).
- TRACES** - D & slot traces are supplied as standard, making them versatile for a range of different carriage types.
- SADDLE** - Adjustable pads that can be positioned to suit individual horse conformation
- FITTINGS** - Stainless steel. Buckles have Zilco's "rolling bar" design, which makes adjustment easy & minimises wear on straps.



Classic - Single Sliding Backband Sets

For use with two-wheeled vehicles or four-wheeled vehicles with fixed shafts. The sliding backband allows correct balance of vehicles with fixed shafts, allowing movement to improve horse comfort - especially on lilly terrain



Classic Single with Sliding Backband

Pony	441540
Cob	441550
Full Size	441560

Now with Quick Release Tugs

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Pony Size	Cob Size	Full Size
1. Classic (Fine*) Headpiece - page 40	1	444294	444056	444058
2. Classic (Fine*) Browband - page 41	1	444033	432110	432111
3. Classic (Fine*) Throatlash - page 41	1	444065	432186	432188
4. Zilco Filigree Rosettes (pair) - page 40	1	446841	446842	446842
5. Classic (Fine*) Noseband - page 42	1	444108	431412	431418
6. Flash Converter & Strap - page 42	1	431402	431406	431408
7. Classic Blinkers - page 43	1	444139	431417	431421
8. Z-Grip Single Reins - page 45	1	434003	434005	434007
9. Classic Single Breastplate - page 50	1	444213	444217	444221
10. Classic Sliding Backband Saddle - page 57	1	444885	444890	444895
11. Quick Release Tugs - page 59	1	444813	444813	444813
12. Classic Girth - page 60	1	444583	444585	444587
13. Classic False Martingale - page 60	1	444230	444234	444239
14. Classic False Bellyband - page 60	1	444593	444595	444597
15. Classic Complete Breeching - page 61	1	444360	444362	444364
16. Breeching Straps for Single harness - page 61	1	431811	431811	431811
17. Classic Trace Carry Straps - page 62	1	445039	445039	445039
18. Dee & Slot Traces (32mm) - page 63	1	436003	436005	436007
19. Standard Crupper - page 64	1	444459	444463	444467

Extra Options & Choices

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View (cob or full only) - page 43

REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 45

BREASTPLATE: Detachable colour piping - page 51

MK4 Empathy Breastplate - page 54

SADDLE: Conway buckles available separately to fix the backband in place (eg if using with independant shafts on four wheeled vehicle)- page 59

BREECHING: Can be ordered with or without breeching

TRACES: Choice of different lengths - page 63

CRUPPER: Tail Tie Style, or without Buckles - page 64

Converts easily to standard classic single

Parts required:

1 x Classic Single Saddle - page 57 (Or use conway buckles)

1 x pr Saddle Connectng straps - page 56

Each set comes packed in a ventilated carry & storage bag

Classic - Single Sets



Photo: Courtesy of Emily Ham

Classic Single or Pairs Harness may be ordered with the Empathy MK4 Collar option - a very popular choice for marathon as shown below



Empathy collar Mk 4 (pages 54-55)
Gel-Lite saddle pad (page 66)



Classic Single Sets

Pony	441040
Cob	441050
Full Size	441060

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Pony Size	Cob Size	Full Size
1. Classic (Fine*) Headpiece - page 40	1	444294	444056	444058
2. Classic (Fine*) Browband - page 41	1	444033	432110	432111
3. Classic (Fine*) Throatlash - page 41	1	444065	432186	432188
4. Zilco Filigree Rosettes (pair) - page 40	1	446841	446842	446842
5. Classic (Fine*) Noseband - page 42	1	444108	431412	431418
6. Flash Converter & Strap - page 42	1	431402	431406	431408
7. Classic Blinkers - page 43	1	444139	431417	431421
8. Z-Grip Single Reins - page 45	1	434003	434005	434007
9. Classic Single Breastplate - page 50	1	444213	444217	444221
10. Classic Saddle - page 57	1	444845	444855	444865
11. Classic Saddle Connecting Straps - page 59	1	-	433007	433008
12. Quick Release Tugs (25mm) - page 59	1	444813	444813	444813
13. Classic Girth - page 60	1	444583	444585	444587
14. Classic False Martingale - page 60	1	444230	444234	444239
15. Classic False Bellyband - page 60	1	444593	444595	444597
16. Classic Complete Breeching - page 61	1	444360	444362	444364
17. Breeching Straps for Single harness - page 61	1	431811	431811	431811
18. Classic Trace Carry Straps - page 62	1	445039	445039	445039
19. Dee & Slot Traces (32mm) - page 63	1	436003	436005	436007
20. Standard Crupper - page 64	1	444459	444463	444467

* Classic Pony Harness uses Fine bridle parts, which are more delicately sized to suit pony heads.

Extra Options & Choices

Contact your local Zilco distributor to discuss your requirements.

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View (cob or full only)- page 43

REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 45

TRACES: Choice of different lengths - page 63

BREASTPLATE: Detachable colour piping may be added - page 51

MK4 Empathy Breastplate - pages 54- 55

SADDLE: choice of pad thicknesses - page 58

TUGS/SHAFT LOOPS. Tilbury Tugs - page 59

BREECHING: Can be ordered with or without breeching

CRUPPER: Tail Tie Style, or without Buckles - page 64

Converts easily from single to pair

Parts required to convert 2 singles into one pair:

1 x set of Pair Reins - page 46

2 x Classic Pairs Breastplates - page 50

2 x sets of Breeching Straps for Pairs Harness - page 61

2 x sets of Loose Buckle Pieces - page 61

1 x set of Pole Straps - page 65

Each set comes packed in a ventilated carry & storage bag

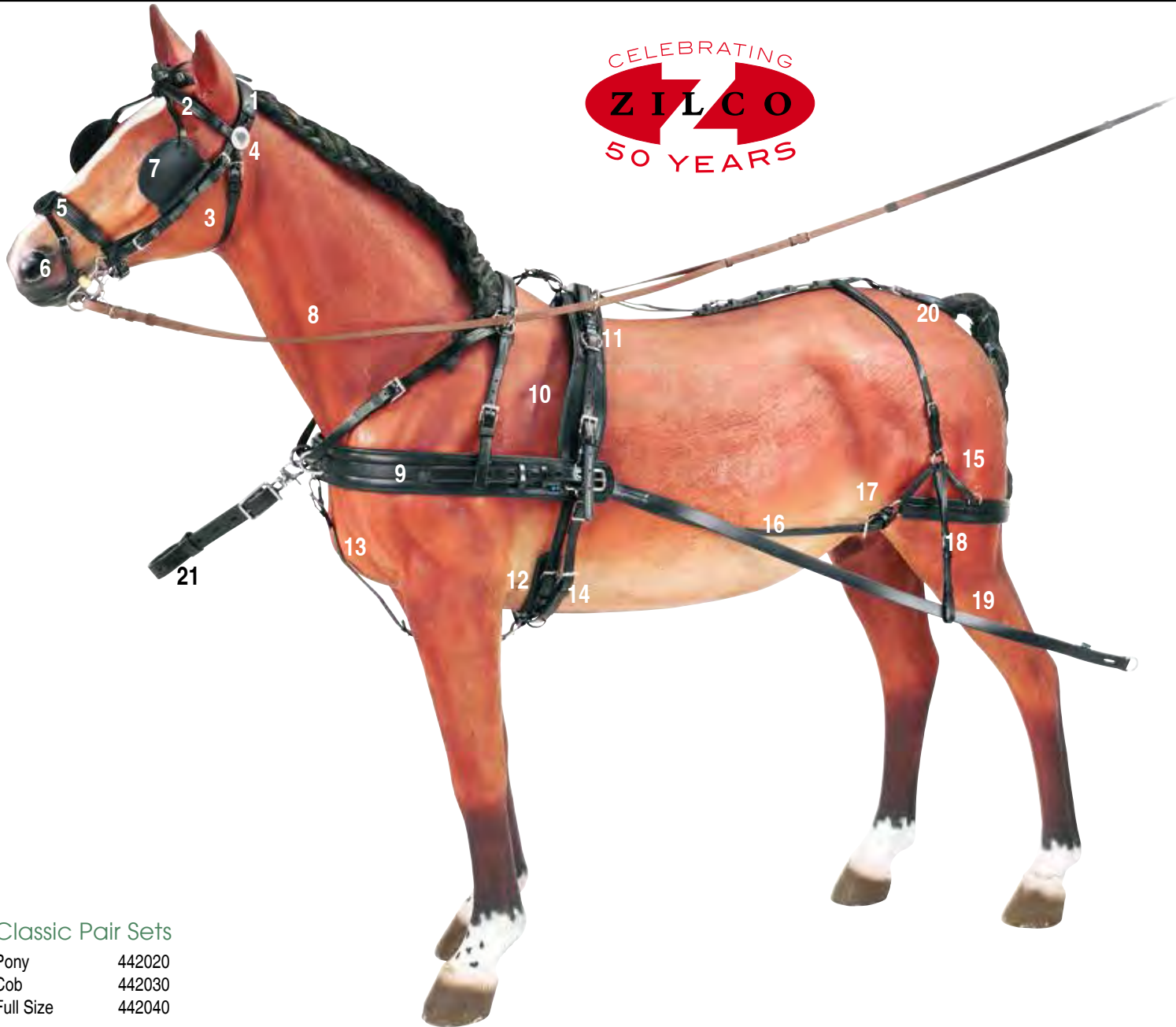
Classic - Pairs Sets



Extra Options & Choices

Classic pair harness can be supplied with Empathy collars. (Page 55)





Classic Pair Sets

Pony	442020
Cob	442030
Full Size	442040

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Pony Size	Cob Size	Full Size
1. Classic (Fine*) Headpiece - page 40	2	444294	444056	444058
2. Classic (Fine*) Browband - page 41	2	444033	432110	432111
3. Classic (Fine*) Throatlash - page 41	2	444065	432186	432188
4. Zilco Filigree Rosettes (pair) - page 40	2	446841	446842	446842
5. Classic (Fine*) Noseband - page 42	2	444108	431412	431418
6. Flash Converter & Strap - page 42	2	431402	431406	431408
7. Classic Blinkers - page 43	2	444139	431417	431421
8. Z-Grip Pair Reins - page 46	1	434103	434105	434107
9. Classic Pair Breastplate - page 50	2	445009	445012	445017
10. Classic Saddle - page 57	2	444845	444855	444865
11. Classic Saddle Connecting Straps - page 59	2	-	433007	433008
12. Classic Girth - page 60	2	444583	444585	444587
13. Classic False Martingale - page 60	2	444230	444234	444239
14. Classic False Bellyband - page 60	2	444593	444595	444597
15. Classic Complete Breaching - page 61	2	444360	444362	444364
16. Breaching Straps for Pairs harness - page 61	2	445073	445074	445075
17. Loose Buckle Piece - page 61	2	445078	445078	445078
18. Classic Trace Carry Straps - page 62	2	445039	445039	445039
19. Dee & Slot Traces (32mm) - page 63	2	436003	436005	436007
20. Standard Crupper - page 64	2	444459	444463	444467
21. Pole Straps ^ - page 65	1	445084	432606	432606

* Classic Pony Harness uses Fine bridle parts, which are more delicately sized to suit pony heads.

^ Pony Size uses standard pole straps. Cob & Full uses 38mm Quick Release Pole Straps

Extra Options & Choices

Contact your local Zilco distributor to discuss your requirements.

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View (cob and full only) - page 43

REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 46

TRACES: Different lengths available - page 63

BREASTPLATE: Detachable colour piping - page 51

MK4 Empathy Breastplate - page 55

SADDLE: choice of pad thicknesses - page 58

POLE STRAPS: Short, plain or Quick Release - page 65

BREACHING: Can be ordered with or without breaching

CRUPPER: Tail Tie Style, or without Buckles - page 64

Converts easily from pair to single

Parts required to convert pair into one single:

1 x set of Single Reins - page 45

1 x Classic Single Breastplate - page 50

1 x set of Tugs (Quick Release or Tilbury Style) - page 59

1 x set of Breaching Straps for Single Harness - page 61

Each set comes packed in a ventilated carry & storage bag

Classic - Tandem Sets

Classic Tandem harness is lightweight and extremely functional. Lead traces simply attach to the double dees of the wheeler breastplate with large stainless steel clips



Classic Tandem Leader

Classic Tandem Leader Sets

Pony	442060
Cob	442070
Full Size	442080

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Pony Size	Cob Size	Full Size
1. Classic (Fine*) Headpiece - page 40	1	444294	444056	444058
2. Classic (Fine*) Browband - page 41	1	444033	432110	432111
3. Classic (Fine*) Throatlash - page 41	1	444065	432186	432188
4. Zilco Filigree Rosettes (pair) - page 40	1	446841	446842	446842
5. Classic (Fine*) Noseband - page 42	1	444108	431412	431418
6. Flash Converter & Strap - page 42	1	431402	431406	431408
7. Classic Blinkers - page 43	1	444139	431417	431421
8. Z-Grip Tandem Leader Reins - page 47	1	434203	434205	434207
9. Classic Single Breastplate - page 50	1	444213	444217	444221
10. Classic Tandem Saddle - page 57	1	444877	444878	444879
11. Classic Saddle Connecting Straps - page 59	1	-	433007	433008
12. Classic Girth - page 60	1	444583	444585	444587
13. Classic False Martingale - page 60	1	444230	444234	444239
14. Loose Buckle Piece - page 60	1	445078	445078	445078
15. Leader Trace Carry Straps - page 62	1	445595	445597	445599
16. Tandem Leader Traces (32mm) - page 63	1	436403	436405	436407
17. Standard Crupper - page 64	1	444459	444463	444467
18. Roger Rings ^ - page 65	1	445162	432530	432530

Extra Options & Choices

Contact your local Zilco distributor to discuss your requirements.

- BROWBAND: Colour trim browbands or Silver Clincher - page 41
- BLINKERS: Ground View (cob and full only) - page 43
- REINS: S-Grip (Black/Brown) - page 47
- TRACE CARRY STRAPS: Elastic Quick Release - page 62
- BREASTPLATE: Detachable colour piping - page 51
- CRUPPER: Tail Tie Style, or without Buckles - page 64

Each set comes packed in a ventilated carry & storage bag



*Classic Pony Size Harness has "Fine" bridle parts, with narrower strapping to suit pony heads.

^ Pony Size uses Small Roger Rings. Cob & Full uses Large Roger Rings

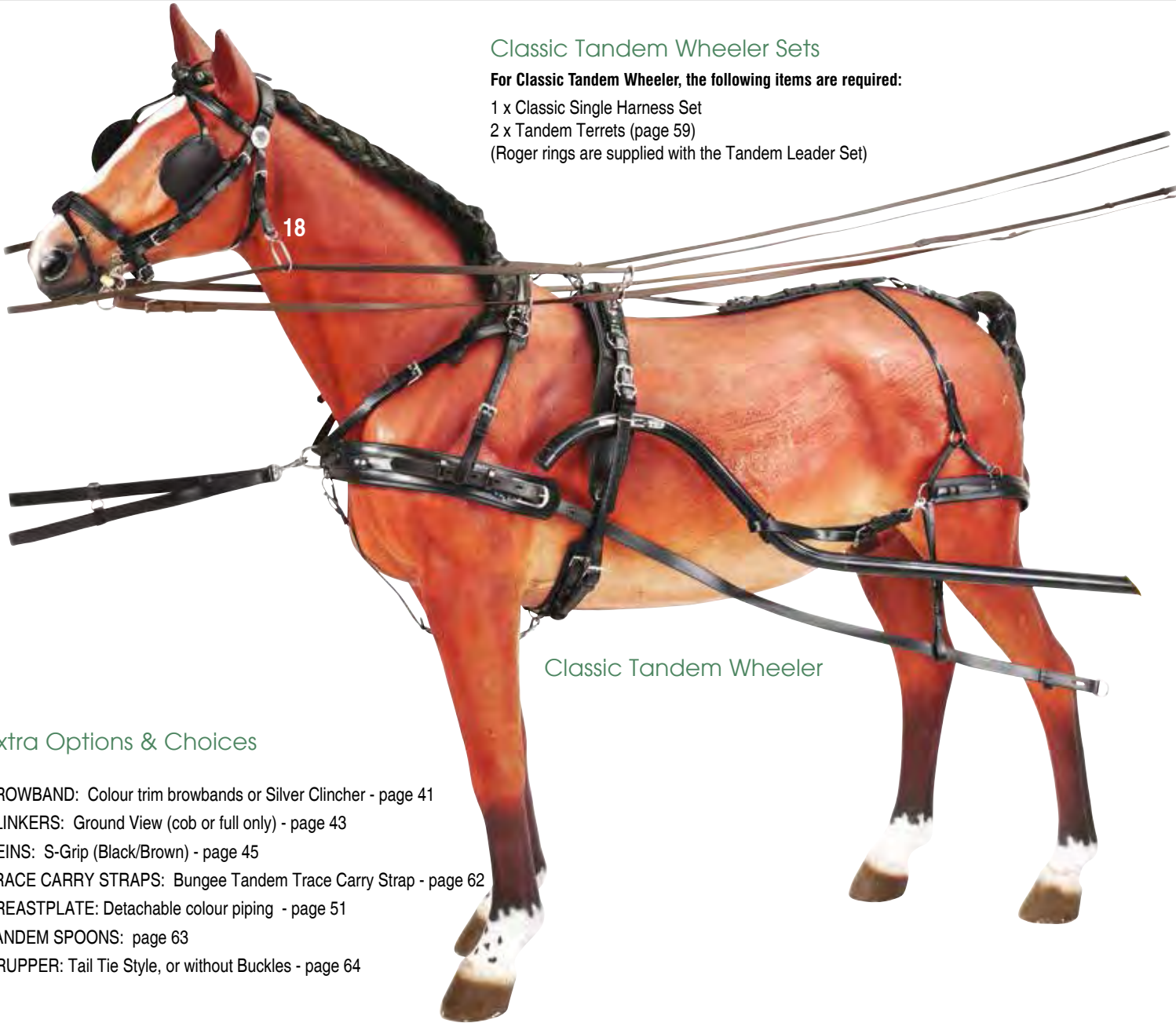
Classic Tandem Wheeler Sets

For Classic Tandem Wheeler, the following items are required:

1 x Classic Single Harness Set

2 x Tandem Terrets (page 59)

(Roger rings are supplied with the Tandem Leader Set)



Classic Tandem Wheeler

Extra Options & Choices

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View (cob or full only) - page 43

REINS: S-Grip (Black/Brown) - page 45

TRACE CARRY STRAPS: Bungee Tandem Trace Carry Strap - page 62

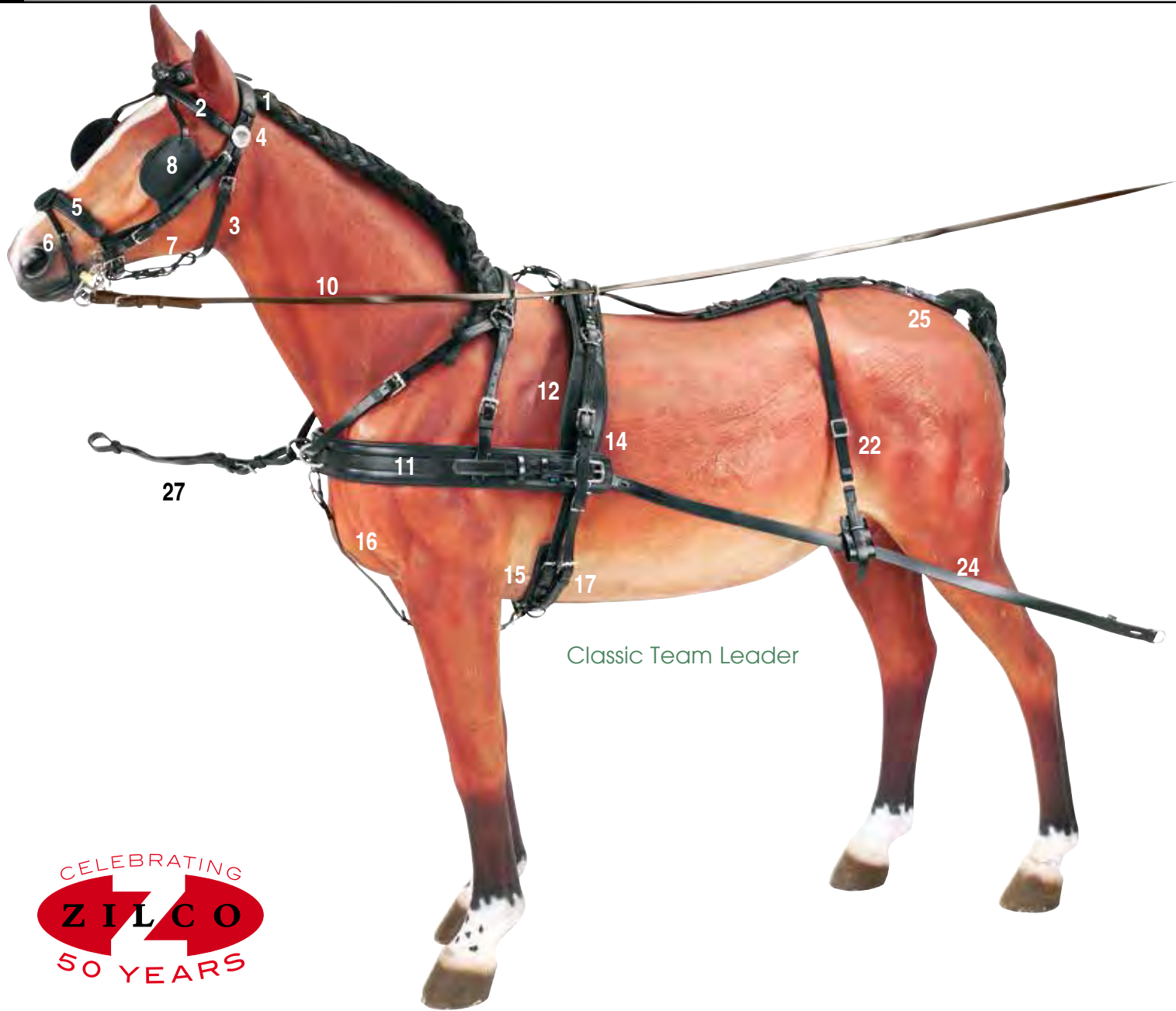
BREASTPLATE: Detachable colour piping - page 51

TANDEM SPOONS: page 63

CRUPPER: Tail Tie Style, or without Buckles - page 64



Classic - Team Sets



Classic Team Leader



Photo: Courtesy of Amy Mundell

Boyd Exell Breda 2015





Classic Team Wheeler

Classic Team Sets

Pony	443020
Cob	443030
Full Size	443040

Standard Set Parts - (also available separately)

Part Used in Standard Set	Qty	Pony Size	Cob Size	Full Size
1. Classic (Fine*) Headpiece - page 40	4	444294	444056	444058
2. Classic (Fine*) Browband - page 40	4	444033	432110	432111
3. Classic (Fine*) Throatlash - page 41	4	444065	432186	432188
4. Zilco Filigree Rosettes (pair) - page 40	4	446841	446842	446842
5. Classic (Fine*) Noseband - page 42	4	444108	431412	431418
6. Flash Converter & Strap - page 42	4	431402	431406	431408
7. Gullet Safety Strap - page 42	4	432180	432180	432180
8. Classic Blinkers - page 43	4	444139	431417	431421
9. Z-Grip Pair Reins - page 46	1	434103	434105	434107
10. Z-Grip Team Leader Reins (Fixed) - page 48	1	434303	434305	434307
11. Classic Pair Breastplate - page 50	4	445009	445012	445017
12. Classic Saddle - page 57	2	444845	444855	444865
13. Classic Team Saddle - page 58	2	444872	444873	444874
14. Classic Saddle Connecting Straps - page 59	4	-	433007	433008
15. Classic Girth - page 60	4	444583	444585	444587
16. Classic False Martingale - page 60	4	444230	444234	444239
17. Classic False Bellyband - page 60	4	444593	444595	444597
18. Classic Complete Breaching - page 61	2	444360	444362	444364
19. Breaching Straps for Pairs harness - page 61	2	445073	445074	445075
20. Loose Buckle Piece - page 61	2	445078	445078	445078
21. Classic Trace Carry Straps - page 62	2	445039	445039	445039
22. Elastic Trace Carry Straps - page 62	2	432522	432522	432522
23. Dee & Slot Traces (32mm) - page 63	2	436003	436005	436007
24. Dee & Slot Traces (32mm) - page 63	2	436005	436007	436008
25. Standard Crupper - page 64	4	444459	444463	444467
26. Pole Straps ^ - page 65	1	445084	432607	432607
27. Coupling Strap - page 65	1	445567	432515	432515
28. Roger Rings - page 65	1	445162	432530	432530

Extra Options & Choices

Contact your local Zilco distributor to discuss your requirements.

BROWBAND: Colour trim browbands or Silver Clincher - page 41

BLINKERS: Ground View - page 43

WHEELER (PAIRS) REINS: S-Grip (Black/Brown or All Brown) or R-Grip - page 46-47

LEADER REINS: Z-Grip or S-Grip with Buckle fitting, or S-Grip Fixed - page 48

TRACE CARRY STRAPS: Standard Leader Trace Carrier - page 62

BREASTPLATE: Detachable colour piping - page 51

MK4 Empathy Breastplate - page 54-55

WHEELER SADDLE: With Centre Pedestal - page 58

SADDLES: Choice of pad thickness (page 58)

BREECHING: Can be ordered with or without breaching

CRUPPER: Tail Tie Style, or without Buckles - page 64

POLE STRAPS: Short, plain or Quick Release - page 65

COUPLING STRAP: Quick Release - page 65

* Classic Pony Size Harness has "Fine" bridle parts, with narrow strapping to suit pony heads.

^ Pony Size supplied with standard pole straps.

Cob & Full supplied with 38mm Quick Release Pole Straps

Brun Harness

Brun is a combination style harness for single, pair or team. Aesthetic natural brown colour combined with the easy maintenance of Zilco's synthetic strapping.

Suitable for

- Competition driving
- Dressage & Show
- Marathon
- Pleasure

Safety & Convenience

Quick release fittings are supplied as standard on tugs/shaft loops (singles). Snaps on wither to saddle connection strap, breeching straps and martingale.

Options & Extras

- Supplied in standard sizes or a mixture of sizes to suit individual horses.
- All individual parts are available separately.
- Detachable colour trim can be supplied to suit marathon colours
- Choice of combo buckle ends, or multi-coupler ends to suit different carriages.

Specification

- Matt brown strapping with easy clean smooth surfaces.
- High quality stainless steel fittings.
- Saddle with hard wearing side panels.
- Combination breastplate for dual single or pair use.
- Double hip straps for breeching stability.

Maintenance

Wipe clean, hose down, or tub wash in warm soapy water. Hang to dry. Zilco harness maintains its strength in all wet or dirty conditions.



Each set comes packed in a matching brown ventilated carry & storage bag





Single to Pair Versatility: The Brun combination breastplate is suitable for both single and pair.

Brun Single Harness

Cob 420520
Full Size 420530

Extra options and choices

Z-grip reins are supplied as standard, but all brown S-grip reins can be requested (page 45)
Combo buckles can be replaced with multi-end couplers suitable for quick release or roller bolts. (page 29)

Standard Parts In Single Harness:

	Quantity	Cob	Full
Bridle Headpiece	1	430016	430020
Blinkers	1	430417	430421
Noseband	1	430034	430036
Flash Converter And Strap	1	430044	430046
Browband	1	430054	430056
Throatlash	1	430064	430066
Rosettes	1	446842	446842
Reins For Single- Zgrip (Pr)	1	434005	434007
Breastplate And Traces -Combo	1	430254	430256
Combo Buckles 32Mm	2	474247	474247
False Martingale	1	430636	430638
Saddle	1	430855	430865
Tugs - Quick Release (Pr)	1	430813	430813
Girth	1	430585	430587
False Bellyband	1	430595	430597
Breeching	1	430362	430364
Breeching Straps (Pr)	1	430811	430811
Trace Carriers (Pr)	1	430830	430830
Crupper	1	430463	430467
Harness Bag	1	101004	101004



Brun - Pair Harness



Brun Pair Harness

Cob 420550
Full Size 420560

Extra options and choices

Supplied as standard with Z-grip reins, or all brown S-grip reins by special request. (page 46)

Combo buckles can be replaced with multi-end coupler suitable for quick release or roller bolts.(page 29).

If breechings are not required, a long trace carry strap can be requested.

Standard Parts In Pair Harness:

	Quantity	Cob	Full Size
Bridle Headpiece	2	430016	430020
Blinkers	2	430417	430421
Noseband	2	430034	430036
Flash Converter And Strap	2	430044	430046
Browband	2	430054	430056
Throatlash	2	430064	430066
Rosettes (Pr)	2	446842	446842
Reins For Pair- Zgrip	1	434105	434107
Breastplate And Traces- Combo	2	430254	430256
Combo Buckles 32Mm	4	474247	474247
Breastplate To Saddle Strap (Pr)	2	430280	430280
False Martingale	2	430636	430638
Pole Straps	1	430605	430605
Saddle	2	430855	430865
Girth	2	430585	430587
False Bellyband	2	430595	430597
Breeching	2	430362	430364
Breeching Straps	2	430811	430811
Trace Carriers (Pr)	2	430830	430830
Crupper	2	430463	430467
Harness Bag	2	101004	101004





Brun TeamHarness

Cob 420580
Full Size 420590



Extra options and choices

Combo buckles can be replaced with multi-end coupler suitable for quick release or roller bolts. (page 29).
If breechings are not required, a long trace carry strap can be requested.

Standard Parts in Team Harness:

	Quantity	Cob	Full
Bridle Headpiece	4	430016	430020
Blinkers	4	430417	430421
Noseband	4	430034	430036
Flash Converter And Strap	4	430044	430046
Browband	4	430054	430056
Throatlash	4	430064	430066
Rosettes (Pr)	4	446842	446842
Reins For Pair- Zgrip	1	434105	434107
Reins For Team Leaders	1	434305	434307
Breastplate And Traces- Combo	4	430254	430256
Combo Buckles 32Mm	8	474247	474247
Breastplate To Saddle Strap (Pr)	4	430280	430280
False Martingale	4	430636	430638
Pole Straps	1	430605	430605
Saddle - Leaders	2	430855	430865
Saddle-Wheelers	2	430874	430876
Girth	4	430585	430587
False Bellyband	4	430595	430597
Breeching	2	430362	430364
Breeching Straps	2	430811	430811
Trace Carriers (Pr)	2	430830	430830
Leader Trace Carry Strap	2	430797	43079
Leader QR Coupling strap	1	430818	430818
Roger Rings (Pr)	1	430840	430840
Crupper	4	430463	430467
Harness Bag	4	101004	101004



SL Harness - for Shetlands and small ponies

The SL range of harness is designed for Miniatures, Shetlands and Small Ponies. Quality materials elegantly proportioned to compliment smaller animals.

Suitable for

- Dressage & Show
- Marathon
- Scurry Driving
- Pleasure

Materials

Made from Zilco's superb quality materials with quality stainless steel fittings for effortless wipe-clean maintenance. Light to handle, smart, sturdy and comfortable for all levels of competition.

Sizes: MINI SHETLAND SMALL PONY

Options & Extras (more information page 31)

- Choice of treeless saddle or Deluxe saddle with tree.
- Quick release tugs
- Shetland and small pony have option of Deluxe bridle with silver clincher browband.
- Flash noseband

Maintenance

Wipe clean, hose down, or tub wash in warm soapy water. Hang to dry. Zilco harness always maintains its strength regardless of how wet or dirty it becomes from heavy use.

BRIDLE - Special design features to suit shetland and small pony heads. The standard SL bridle has a browband with extra length to allow for thick forelocks and broad foreheads. The throatlash is set back from the headpiece. This is a safety feature to help prevent ponies with thick manes and small ears from scratching their bridles off.

BLINKERS - Elegantly shaped to show off pretty little heads.

TRACES - D & slot traces are supplied as standard, making them versatile for a range of different carriage types.

BREASTPLATE & BREECHING - SL harness has fine breastplate and breeching for a more elegant style in the show ring.

SL Sportz uses an contour breastplate with integrated traces that is particularly suited for ponies with a low-set neck. It allows freedom of the shoulder and enables ponies to pull more efficiently. This is particularly useful in hilly terrain and in marathons. The SL Sportz breeching has a single hip strap and adjustable breeching seat for more versatility across a range of pony conformations.

SADDLE - Choice of three styles: SL FLEXI (Treeless design) DELUXE (with tree) SLIDING (with sliding backband)

FITTINGS - Stainless steel.



Photo: Courtesy of the Eldridge Family

SL - Shetland & Small Pony Harness Sets



SL Complete Sets

	Shetland	Small Pony
Single	448004	447004
Pair	448024	447024
Team	448044	447044

SL Single Harness Set - Standard Parts

	Qty	Shetland	Small Pony
1. Extended Head Bridle (Complete)	1	448304	447304
2. SL S-Grip Single Reins	1	448504	448504
3. SL Breastplate	1	448104	448104
4. SL Shaft Loops	1	448580	448580
5. SL False Belly Band	1	448444	448444
6. SL Breeching	1	448204	444358
7. SL Breeching Straps	1	448220	448220
8. SL 25mm Traces	1	448604	447604
9. SL Trace Carry Straps	2	448780	448780
10. SL Treeless Saddle	1	448564	447564
11. SL Girth	1	448464	448464
12. SL Crupper	1	448404	448404

SL Team Harness Set - Standard Parts

	Qty	Shetland	Small Pony
1. Extended Head Bridle (Complete)	4	448304	447304
2. Roger Rings - Small (Pair)	1	445162	445162
3. SL S-Grip Pair Reins	1	448524	448524
4. S-Grip Team Leader Reins (fixed)	1	434313	434313
5. SL Pair Breastplate & Retainer Strap	4	448144	447144
6. SL False Martingale	4	448482	448482
7. SL Pole Straps	1	448750	448750
8. Leader Coupling Strap	1	445567	445567
9. SL False Belly Band	4	448444	448444
10. SL Trace Carry Straps	2	448780	448780
11. Leader Trace Carry Straps	2	445593	445593
12. SL 25mm Traces	4	448604	447604
13. SL Breeching	2	448204	444358
14. SL Pairs Breeching Straps	2	448230	447230
15. SL Treeless Saddle	2	448564	447564
16. SL Deluxe Saddle	2	448574	447574
17. Team Pedestal Terret	2	476022	476022
18. SL Girth	4	448464	448464
19. SL Crupper	4	448404	448404

SL Pairs Harness Set - Standard Parts

	Qty	Shetland	Small Pony
1. Extended Head Bridle (Complete)	2	448304	447304
2. SL S-Grip Pair Reins	1	448524	448524
3. SL Pair Breastplate & Retainer Strap	2	448144	447144
4. SL False Martingale	2	448482	448482
5. SL Pole Straps	1	448750	448750
6. SL False Belly Band	2	448444	448444
7. SL Breeching	2	448204	444358
8. SL Pairs Breeching Straps	2	448230	447230
9. SL 25mm Traces	2	448604	447604
10. SL Trace Carry Straps	2	448780	448780
9. SL Treeless Saddle	2	448564	447564
10. SL Girth	2	448464	448464
11. SL Crupper	2	448404	448404

SL Shetland and Small Pony Pair and Team Harness can be supplied with Empathy Collars (page 55) by special request

Each set comes packed in a ventilated carry & storage bag

See page 35 for options, extras and sizing.

SL - Sportz Harness



SL Sportz Set

Shetland 448014

*SL Sportz Harness
With Empathy breastplate, adjustable breeching
seat and integral trace carriers.
Traces adjust at the rear.*

Single Harness Set - Standard Parts

Part Used in Standard Set	Qty	Shetland
1. Extended Head Bridle (Complete)	1	448304
2. SL S-Grip Single Reins	1	448504 (340cm/134")
3. SL Sportz Breastplate & Traces	1	448124 (200cm/79" mid breastplate to end of trace).
4. SL Sportz Wither Strap	1	448704
5. SL Sportz False Martingale	1	448484
6. SL Shaft Loops	1	448580
7. SL False Belly Band	1	448444 (40cm/16")
8. SL Sportz Breeching	1	448214 (99cm/39" adjustable)
9. SL Breeching Straps	1	448220 (108cm/42")
10. SL Treeless Saddle	1	448564 (75-135cm/29-53")
11. SL Girth	1	448464 (35cm/14")
12. SL Crupper	1	448404 (79-92cm/31-36")



Each set comes packed in a ventilated carry & storage bag

See page 35 for options,
extras and sizing.

SL - Mini Harness



SL Mini Harness Sets:

Mini Single	449004
Mini Pair	449024

SL Mini Harness suits ponies up to 10hh, depending on breed

Single Mini Set - Standard Parts:

Part Used in Standard Set	Qty	Mini
1. SL Mini Bridle (Complete)	1	449304
2. SL Mini S-Grip Single Reins	1	449504 (310cm)
3. SL Mini Single Breastplate	1	449104 (68.5cm)
4. SL Mini Shaft Loops	1	448580
5. SL Mini False Belly Band	1	449444 (30cm)
6. SL Mini Breeching	1	449204 (76cm)
7. SL Mini Breeching Straps	1	449220 (88cm)
8. SL Mini 25mm Traces	1	449603 (130cm)
9. SL Trace Carry Straps	1	448780
10. SL Mini Treeless Saddle	1	449564 (80-114cm)
11. SL Mini Girth	1	449464 (30cm)
12. SL Mini Crupper	1	449404 (65-79cm)

Pairs Mini Set - Standard Parts:

Part Used in Standard Set	Qty	Mini
1. SL Mini Bridle (Complete)	2	449304
2. SL S-Grip Pair Reins	1	449524 (360cm)
3. SL Mini Pair Breastplate	2	449144 (82.5cm)
4. SL Mini Pole Straps	1	449750
5. SL Mini False Belly Band	2	449444 (30cm)
6. SL Mini Breeching	2	449204
7. SL Pair Breeching Straps	2	448230
8. SL Mini 25mm Traces	2	449603
9. SL Trace Carry Straps	2	448780
10. SL Mini Treeless Saddle	2	449564
11. SL Mini Girth	2	449464 (30cm)
12. SL Mini Crupper	2	449404 (65-79cm)



Photo: Courtesy Oscar Eldridge

See page 35 for options, extras and sizing.

SL Single Harness - with sliding backband

For use with two-wheeled vehicles or four-wheeled vehicles with fixed shafts. The sliding backband allows correct balance of vehicles with fixed shafts, allowing shaft movement to improve pony comfort - especially on lilly terrain

SL Sliding backband Sets

Mini	449034
Shetland	448034
Small Pony	447034

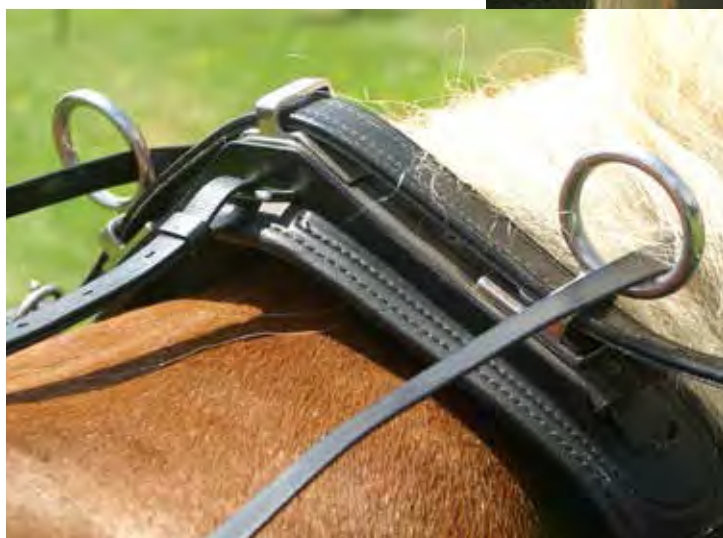
Extra Options & Choices

Sliding backband harness sets are supplied with standard shaft tugs. As an optional extra, quick release shaft loops are available on request. Choice of trace lengths.

See page 31 for details.



Photo: Arty



Single Harness with sliding backband - Standard Parts (Also available separately)

Part Used in Standard Set	Qty	Mini	Shetland	Small Pony
1. Extended Head Bridle (Complete)	1	449304	448304	447304
2. SL S-Grip Single Reins	1	449504	448504 (340cm)	448504 (340cm)
3. SL Breastplate	1	449104 (68cm)	448104 (82cm)	448104 (82cm)
4. SL Shaft Loops	1	448580	448580	448580
5. SL False Belly Band	1	449444	448444	448444
6. SL Breeching	1	449204 (76cm)	448204 (90cm)	444358 (101cm)
7. SL Breeching Straps	1	449220	448220	448220
8. SL 25mm Traces	1	449603 (130cm)	448604 (145cm)	447604 (160cm)
9. SL Trace Carry Straps	2	448780	448780	448780
10. SL Saddle, sliding backband	1	449554	448554	448554
11. SL Girth	1	449464 (30cm)	448464 (35cm)	448464 (35cm)
12. SL Crupper	1	449404	448404	448404

Each set comes packed in a ventilated carry & storage bag

See page 35 for options, extras and sizing.

SL - Parts, Options & sizes

Deluxe Saddles and bridles are available as options in Harness sets

SL Deluxe Bridle

Designed as Classic but with fine straps. Hanging noseband, throatlash adjustable both sides. Patent blinkers with wire stays.

Small Pony 444273
Shetland 444272
Not available for Minis.

OPTION



Flash noseband

Shetland / Small pony 431401 (60cm)

OPTION



Clincher browband

Small Pony 432131 (39cm)
Shetland 432130 (37cm)

OPTION



SL traces

Pony 447604 (160cm)
Shet/Small Pony 448604 (145cm)
Mini 449603 (130cm)



Tandem Leader Traces

Stainless steel snaps and bungee anchor points.
436401 25mm (1") x 203cm (80")

Team wheelers:

Choice of pedestal terret (476622) or figure 8 terret (476020)



Quick Release Tugs

Shetland / Small pony 444811

OPTION



SL Deluxe Saddle **OPTION**

Based on the standard Zilco design with unique elastomeric tree, which conforms to the shape of most ponies to give good spine clearance.

Small Pony (25mm girth straps) 447574
Shetland (25mm girth straps) 448574
Mini (25mm girth straps) 449574



	Mini Single	Mini Pair	Shetland Single	Shetland Pair	Small Pony Single	Small Pony Pair
Headpiece (12mm)	50cm (19 5/8")		(16mm) 50cm (19 5/8")		(16mm) 50cm (19 5/8")	
SL Browband	35.5cm (14")		41cm (16")		41cm (16")	
SL Throatlash (12mm)*	84cm (33")		(12mm) * 94cm (37")		(12mm) * 94cm (37")	
Noseband (12mm)	40-52cm (15 3/4"-20 1/2")		(12mm) 41-60cm (16 1/8"- 23 5/8")		(12mm) 41-60cm (16 1/8"- 23 5/8")	
Bridle Cheeks (12mm)	26-39cm (10 1/4"-15 3/8")		(12mm) 30-46cm (11 3/4"- 18")		(12mm) 30-46cm (11 3/4"- 18")	
Reins	310cm (122")	360cm (142")	340cm (134")	390cm (153")	340cm (134")	390cm (153")
Pair coupling / cross rein		150cm (59")		190cm (75")		190cm (75")
Breastplate	68.5cm (27")	82.5cm (32 1/2")	82cm (32")	96cm (38")	82cm (32")	109cm (43")
Pole straps		27-33cm (9-12")		27-33cm (10-14")		27-33cm (10-14")
False martingale						
False Bellyband	30cm (11 3/4")		40cm (16")		40cm (16")	
Breeching	76cm (30")		90cm (35")		101cm (40")	
Breeching Straps	88cm (34 3/8")	77cm (30")	108cm (42")	77cm (30 3/8")	108cm (42")	88cm (35")
Traces	130cm (51 1/8")		145cm (57")		160cm (63")	
Treeless Saddle	75-114cm (29"-45")		75-135cm (29-53")		85-135cm (33-53")	
Deluxe Saddle	77-114cm (30 1/8"-45")		85-125cm (33-49")		90-135cm (35-53")	
Girth	30cm (12")		35cm (14")		35cm (14")	
Crupper	65-79cm (25-31")		79-92cm (31-36")		79-92cm (31-36")	

* Standard SL throatlash is a continuous strap that goes right around the throat and poll.

Webz Harness - Single

*Webz Harness is light and easy to handle, with supple straps for easy adjustment.
Combination breastplate allows easy conversion between single and pair.
Generously padded tan linings.*



Suitable for

- Marathon
- Pleasure & training

Materials & Specification

- Combination breastplate for dual single and pair use.
- 2 and 3 ply purpose designed PP webbing, reinforced over stress points.
- High quality stainless steel buckles, designed for easy adjustment.
- Saddle with sprung steel tree and adjustable pads.
- Quick release tugs. (singles)
- Easy Clean PVC tan linings with leather-look finish
- S-grip hand parts on reins.
- Double hip straps for breeching stability.
- Well shaped blinkers for clear forward vision, with wire stays to allow shaping.

Maintenance

Tub wash in warm soapy water. Hang to dry.
Linings can be wiped clean.

Complete sets or part sets

Webz is supplied as a complete set including reins and breechings, packed in convenient ventilated bag. By request, sets can also be supplied without breeching, reins and bridles to suit individual requirements. Long trace carry straps are available for use in pairs, when breeching is not required. Spare parts are available separately.

Each set is supplied in a smart black barness bag with contrasting brown trim.

**SINGLE TO PAIR
VERSATILITY**
Easy conversion from single to pair. Add pole straps, pair reins and breastplate support straps to convert two singles into a pair.

**PAIR TO SINGLE
VERSATILITY**
Easy conversion from pair to single. Add QR tugs and single reins to convert one side of a pair into single harness.



Webz Harness - Single & Pair



WEBZ PAIR HARNESS:

Pair pony	490024
Pair cob	490026
Pair full	490028
Pair XFS	490029



WEBZ SINGLE HARNESS:

Single pony	490004
Single cob	490006
Single full	490008
Single XFS	490009

Tedex Harness

The economical alternative for drivers who like harness which is light and supple, easy to adjust, and those just starting out.

Suitable for

- Club level marathons.
- Pleasure
- Beginners

Materials

All strapping is made from stitched, double layer woven poly-web. Traces and backbands are made from four layers for added safety and sturdiness, with reinforcement around the holes.

Bearing surfaces are lined with textured anti-gall material that has a padded foam core for extra comfort.

Reins have rubber weave hand parts for good all-weather handling

BREASTPLATE - Traditionally styled with soft, textured anti-gall lining on the bearing surface. Shetland breastplates are fitted with a single wither strap. All other sizes have a double wither strap as pictured.

TRACES - D & Loop End style. Traces are made from 4 layers of material, stitched for added safety.

SADDLE - Sliding backband style with adjustable saddle pads that can be positioned to suit individual horse conformation.

FITTINGS - Stainless steel.

Options & Extras

Tedex is designed as an entry-level harness and is supplied from our factory pre-assembled. For this reason, non-standard configuration is not possible. All parts however, may be purchased separately as listed opposite.

Maintenance

Wipe clean, hose down, or tub wash in warm soapy water. Hang to dry. Tedex may also be cleaned in the washing machine on a gentle (wool) cycle.



Extra Options & Choices

Conway buckle for fixing the backband:

980908 (see page 53)

Quick release tugs Webz 490380

(see separate Webz brochure)

Tedex Bridles can be purchased complete:

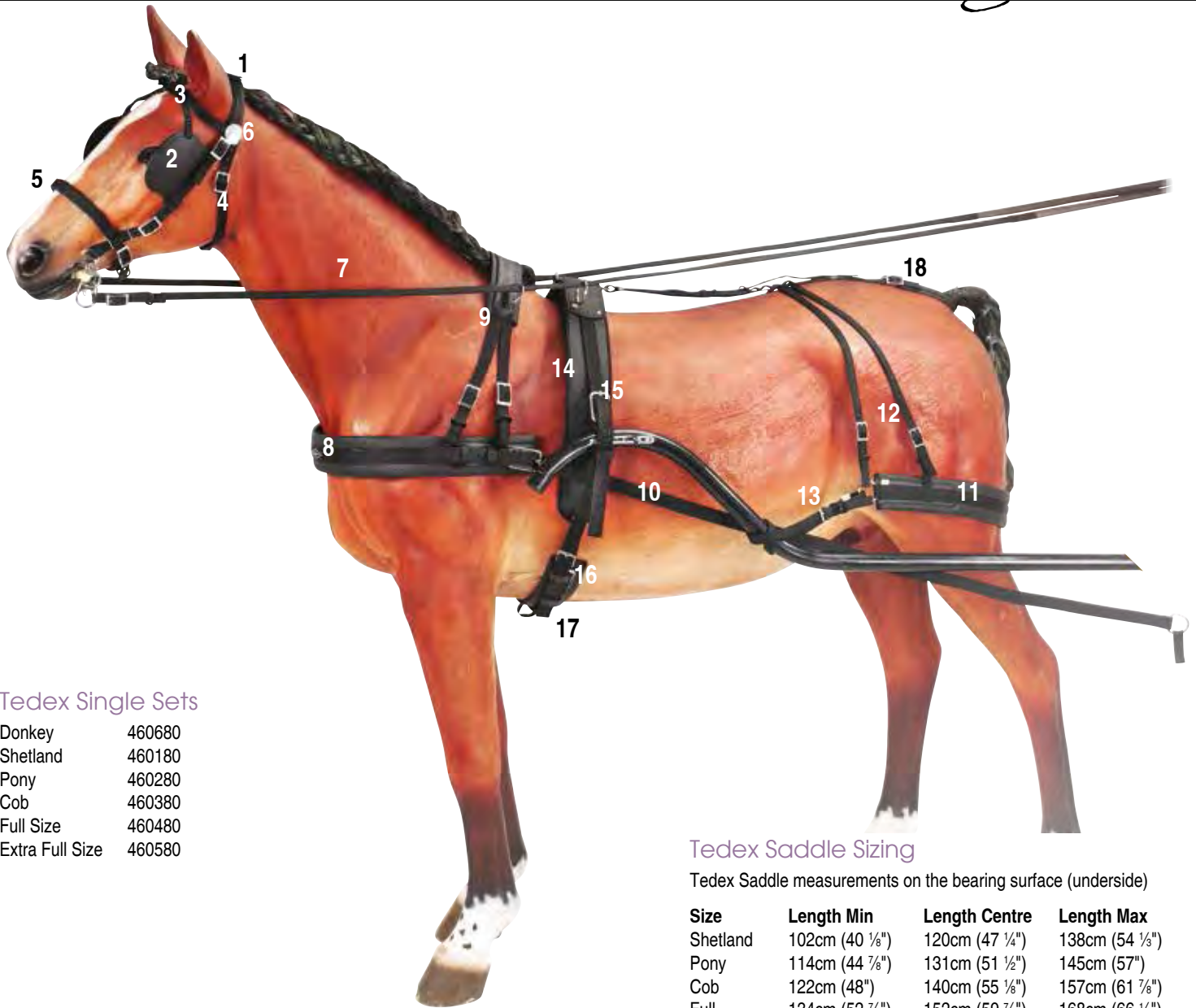
Shetland 460101

Pony 460201

Cob 460301

Full Size 460401

Extra Full Size 460501



Tedex Single Sets

Donkey	460680
Shetland	460180
Pony	460280
Cob	460380
Full Size	460480
Extra Full Size	460580

Tedex Saddle Sizing

Tedex Saddle measurements on the bearing surface (underside)

Size	Length Min	Length Centre	Length Max
Shetland	102cm (40 1/8")	120cm (47 1/4")	138cm (54 1/8")
Pony	114cm (44 7/8")	131cm (51 1/2")	145cm (57")
Cob	122cm (48")	140cm (55 1/8")	157cm (61 7/8")
Full	134cm (52 7/8")	152cm (59 7/8")	168cm (66 1/8")
Extra Full	143cm (56 1/8")	160cm (63")	175cm (68 7/8")

Standard Parts supplied in set: (also available separately)

Part Used in Standard Set	Donkey *	Shetland	Pony Size	Cob Size	Full Size	Extra Full
1. Tedex Headpiece	460302 (58cm)	460102 (48cm)	460202 (53cm)	460302 (58cm)	460402 (61cm)	460502 (66cm)
2. Tedex Blinks & Cheeks	460303	460103	460203	460303	460403	460503
3. Tedex Browband	460404 (44cm)	460104 (36cm)	460204 (38cm)	460304 (42cm)	460404 (45cm)	460504 (48cm)
4. Tedex Throatlash	460305 (51cm)	460105 (43cm)	460205 (48cm)	460305 (51cm)	460405 (57cm)	460505 (59cm)
5. Noseband	460306 (55-66cm)	460106 (49-58cm)	460206 (51-61cm)	460306 (55-66cm)	460406 (61-73cm)	460506 (65-77cm)
6. Plain Rosettes - Small (Pair)	523180	523180	523180	523180	523180	523180
7. Tedex Reins	460311 (380cm)	460111 (340cm)	460211 (355cm)	460311 (380cm)	460411 (405cm)	460511 (430cm)
8. Tedex Breast collar Front	460220 (86cm)	460120 (76cm)	460220 (86cm)	460320 (101cm)	460420 (112cm)	460520 (122cm)
9. Tedex Wither Strap	460221	460121	460221	460321	460421	460521
10. Tedex Traces	460330 (172cm)	460130 (137cm)	460230 (157cm)	460330 (172cm)	460430 (187cm)	460530 (202cm)
11. Tedex Breeching Seat	460140 (86cm)	460140 (86cm)	460240 (104cm)	460340 (117cm)	460440 (127cm)	460540 (140cm)
12. Tedex Hip Strap	460241	460141	460241	460341	460441	460541
13. Tedex Breeching Strap	460242 (81cm)	460142 (73cm)	460242 (81cm)	460342 (92cm)	460442 (107cm)	460542 (117cm)
14. Tedex Saddle (includes backband)	460250	460150	460250	460350	460450	460550
15. Tedex Tugs	460062	460062	460062	460062	460062	460062
16. Tedex Girth	460251 (31cm)	460151 (28cm)	460251 (31cm)	460351 (48cm)	460451 (53cm)	460551 (58cm)
17. Tedex Bellyband	460261 (48cm)	460161 (36cm)	460261 (48cm)	460361 (56cm)	460461 (66cm)	460561 (76cm)
18. Tedex Crupper	460370	460170	460270	460370	460470	460570

* Donkey size is a configuration of different sizes to suit 120-130cm height. Please note: donkeys vary in size and type. Standard donkey size may not suit all donkeys.

Each set comes packed in a ventilated carry & storage bag

Bridles and Parts

Classic Bridle



Pony



Cob, Full, X Full

Size	Cat No
Pony	444084
Cob	432316
Full	432320
Extra Full	432322

BRIDLE - Padded headpiece, designed to reduce poll pressure. Independent noseband that adjusts from the cheeks on each side.

BLINDS - The blinds are round in shape and can be made more open or closed by bending the wire filled stays as required.

NOSEBAND - Cob, Full and Extra Full nosebands have a double buckle adjustment and padded chin rest. The Pony size bridle has a single buckle noseband, more suited to the smaller face. All bridles come complete with removable flash straps fitted to the noseband.

BROWBAND & ROSETTES - This bridle is supplied with a plain browband and decorative rosettes, but may be ordered with a stainless steel clincher browband as an option.

Fine Patent Bridle



Shetland, Small Pony, Pony, Cob, Full



Fine patent bridle showing optional Clincher Browband

Size	Cat No	Strap width
Shetland	444272	12mm
Small Pony	444273	12mm
Pony	444274	12mm
Cob	444276	16mm
Full	444278	16mm

BRIDLE - An ideal choice for the show ring or dressage. The bridle has a padded headpiece, designed to reduce poll pressure. Independent noseband that adjusts from the cheeks on each side.

BLINDS - Round in shape. Winker stays are an elegantly styled, rolled design with a wire core that can be shaped to a more open or closed position as required.

NOSEBAND - The noseband features a narrow, single buckle design to elegantly enhance the face.

BROWBAND & ROSETTES - This bridle is supplied with a plain browband and decorative rosettes, but may be ordered with a stainless steel clincher browband as an option.

Bridle Headpiece



Classic

Fine

Classic

Softly padded to reduce poll pressure and for extra comfort. Supplied as standard in all Classic and ZGB Harness sets.

Size	Length	Cheeks	Cat No
Cob	63cm (25")	19mm (¾")	444056
Full	68cm (27")	19mm (¾")	444058
Extra Full	81cm (32")	19mm (¾")	444060

Fine

Softly padded to reduce poll pressure and for extra comfort.

Size	Length	Cheeks	Cat No
Shetland	52cm (20")	13mm (½")	444292
Pony	58cm (23")	13mm (½")	444294
Cob	63cm (25")	13mm (½")	444296
Full	68cm (27")	16mm (⅝")	444298

Bridle Rosettes (Pair)



Elegant stainless steel rosettes with etched filigree pattern. Suitable for use with all Zilco bridles. Supplied with all Zilco harness sets

40mm (1 1/16")	446841
47mm (1 7/32")	446842
54mm (2 1/32")	446843



Plain stainless steel rosettes, available as an option. Suitable for use with all Zilco or Tedex bridles.

32mm (1 1/4")	523180
42mm (1 7/8")	523190

Bridle Browbands



Classic 19mm.

Classic browband 19mm (¾") wide. Supplied with standard cob to extra full ZGB and Classic harness sets.

Size	Length	Cat No
Cob	43cm (17")	432110
Full	45cm (17½")	432111
Extra Full	51cm (20")	432112



Fine

More elegant proportions, suited to ponies and horses with delicately shaped heads. Supplied as standard in Classic Pony sets. Optional for all other Classic harness sizes.

Size	Length	Width	Cat No
Shetland	37cm (14½")	13mm (½")	444032
Small Pony	39cm (15½")	13mm (½")	444031
Pony	41cm (16")	13mm (½")	444033
Cob	43cm (17")	13mm (½")	444036
Full	45cm (17½")	16mm (⅝")	444038



Silver Clincher

Attractive stainless steel clincher style browband. Optional in all Classic and ZGB harness sets.

Size	Length	Cat No
Shetland	37cm (14½")	432130
Small Pony	39cm (15½")	432131
Pony	41cm (16")	432132
Cob	43cm (17")	432134
Full	45cm (17½")	432136
Extra Full	51cm (20")	432138

Coloured

Coloured browbands may be chosen as an option with any Zilco harness set. All coloured browbands have black lining. Coloured breastplate trim is also available - see page 51



Size	Length	Dark Blue	Brown	Yellow	Dark Green	Purple	Red	White	Royal	Light Green	Orange
Pony	37cm (14 ½")	432202	432203	432204	432205	432206	432207	432208	432212	432215	432217
Cob	43cm (17")	432222	432223	432224	432225	432226	432227	432228	432232	432235	432237
Full	45cm (17 ½")	432242	432243	432244	432245	432246	432247	432248	432252	432255	432257
Extra Full	51cm (20")	432282	432283	432284	432285	432286	432287	432288	432292	432295	432297

Throat Lash



Classic

As supplied with all Classic and ZGB bridles. For Pony size, refer to the "Fine" throatlash (below)

Size	Length	Width	Cat No
Cob	50cm (19½")	19mm (¾")	432186
Full	55cm (21½")	19mm (¾")	432188
Extra Full	65cm (25½")	19mm (¾")	432190

Fine

Supplied with the Fine Patent Bridle.

Size	Length	Width	Cat No
Shetland	43cm (17")	13mm (½")	444063
Pony	44cm (17 ½")	13mm (½")	444065
Cob	48cm (18 ½")	13mm (½")	444066
Full	54.5cm (21 ½")	16mm (⅝")	444068

Open Cheek Straps (Pair)



These cheek pieces are designed for driving bridles where blinkers are not used. This permits full vision for the horse. 19mm (¾") strapping to suit Classic headpieces.

Warning: Open cheeks should only be used on horses that have been specifically trained to work in an open bridle. It is dangerous to use them on a horse that has been trained in blinkers.

Size	Length Min.	Max	Cat No
Pony	24cm (9½")	31cm (12")	444045
Cob	27cm (10½")	35cm (14")	431306
Full	30cm (12")	38cm (15")	431308

Patent Face Drop



Face drops provide an attractive decoration for the face in the show ring or dressage arena.

Simply slide the keeper onto the poll strap of the winker stay. There is a soft wire core that allows for adjustability and stability on the horse's face.

Size	Length	Width	Cat No
Pony	20cm (8")	5cm (2")	444304
Cob / Full	24cm (9 ½")	6cm (2 ½")	444308

Nosebands



Standard

Cavesson style noseband with double buckle adjustments and padded chin.

The double adjustment allows extra range of fit. Well padded under the lower jaw and over the nose. All sizes are 19mm (3/4") wide (not including the padding).

Size	Length Min.	Max.	Code
Cob	53cm (21")	71cm (28")	431412
Full	61cm (24")	78cm (31")	431418
Extra Full	68cm (26 3/4")	87cm (34 1/4")	431419

Fine

An elegantly styled cavesson style noseband that simply threads through the cheek strap loops on the inside of the bridle cheeks.

This finer style is made from narrower strapping, and is more suited to ponies, and larger horses who have more delicately shaped heads.

Size	Length Min.	Max.	Width	Code
Shetland	48cm (19")	63cm (25")	13mm (1/2")	444105
Pony	48cm (19")	63cm (25")	13mm (1/2")	444108
Cob	58cm (23")	73cm (29")	13mm (1/2")	444109
Full	66cm (26")	81cm (32")	16mm (5/8")	444110

Flash Converter & Strap



Easily convert a regular noseband into a flash style noseband with this conversion kit. Simply fold the converter over the noseband and thread the strap through the slots.

Size	Length	Code
Shetland	60cm (24")	431401
Pony	66cm (26")	431402
Cob	68cm (27")	431406
Full	71cm (28")	431408
Extra Full	75cm (30")	431410

Noseband Hanger Straps



Suspends the noseband from the bridle cheek buckle. Height adjustable. The noseband slides through the loops at the bottom.

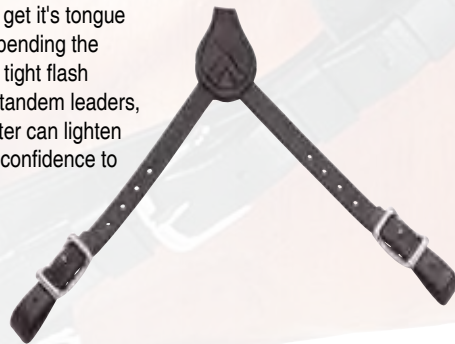
This system allows the noseband and cheeks to move independently of each other, enabling unrestricted movement of the bit.

Size	Length	Width	Code
Shetland	23cm (9")	13mm (1/2")	431445
Pony	28cm (11")	13mm (1/2")	431446
Cob	33cm (13")	19mm (3/4")	431447
Full	36cm (14")	19mm (3/4")	431448
Extra Full	39cm (15")	19mm (3/4")	431449

Bit Lifter

Bit lifters serve dual purposes. 1) If a horse is inclined to get its tongue over the bit, the bit lifter can alleviate the problem by suspending the bit higher in the horse's mouth, without the need to use a tight flash noseband (which can create resistance). 2) For team or tandem leaders, who are required to work up into the bit contact, the bit lifter can lighten the contact, enabling light mouthed horses to have more confidence to work into the contact.

Size	Code
Small	431392 (pony)
Medium/large	431398 (cob/full)



Gullet Safety Strap



The 16mm (5/8") gullet safety strap connects the noseband to the throatlash. Prevents the bridle being accidentally pulled off (or rubbed off), particularly in multiples.

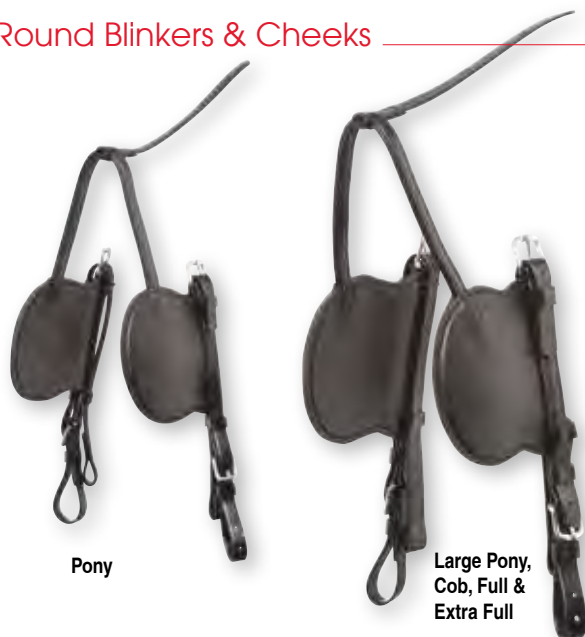
Size	Length Min.	Max	Code
One size	18cm (7")	22cm (9")	432180

Dee ring on the noseband end, so that a lead rope can be attached when required.



Gullet strap in situ

Round Blinkers & Cheeks



Classic

This model is supplied as standard with all Classic and ZGB harness sets. The wire-filled stays can be shaped to achieve a customised view - wide visibility, or narrow. The blinker of the Pony and Large Pony size are proportioned to suit smaller heads.

Size	Length Min.	Max.	Cheek Width	Cat No
Pony	24cm (9")	31cm (12")	13mm (½")	444139
Large Pony	27cm (11")	35cm (14")	19mm (¾")	431415
Cob	27cm (11")	35cm (14")	19mm (¾")	431417
Full	30cm (12")	38cm (15")	19mm (¾")	431421
Extra Full	34cm (13")	42cm (17")	19mm (¾")	431426

Fine Patent

An elegantly proportioned, patent finish blinker, suitable for ponies and larger horses with more delicately shaped heads. The rolled, wire-filled stays may be shaped to achieve a customised view. This style fits the other "Fine Bridle" Parts which have narrower strapping for a more elegant appearance.

Size	Length Min.	Max.	Cheek Width	Cat No
Shetland	20cm (7 ¾")	24cm (9")	13mm (½")	444282
Pony	24cm (9")	31cm (12")	13mm (½")	444284
Cob	27cm (11")	35cm (14")	13mm (½")	444286
Full	30cm (12")	38cm (15")	16mm (⅝")	444288

Cutaway Blinkers & Cheeks



Ground View Plus

As Classic Round Blinker, but with the bottom corner cut away for increased ground view. This gives better visibility downwards and forwards, to negotiate uneven ground and obstacles.

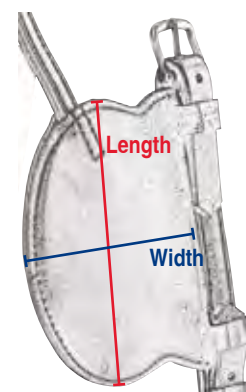
Particularly suited for Team & Tandem Wheelers. Cheeks 19mm (¾") wide.

Size	Length Min.	Max.	Cat No
Cob	27cm (11")	35cm (14")	431517
Full	30cm (12")	38cm (15")	431521
X Full	34cm (13")	42cm (17")	431526

Dolly Varden

Allows wider peripheral vision, while restricting rear vision.

Size	Length Min.	Max.	Cat No
Pony	24cm (9")	31cm (12")	444149
Cob	27cm (11")	35cm (14")	431435
Full	30cm (12")	38cm (15")	431436



Width measurement does not include the cheek strap

Round Blinkers - Dimensions

Classic

Size	Length	Width
Pony	13cm (5")	11.5cm (4 ½")
Large Pony	13cm (5")	11.5cm (4 ½")
Cob	15cm (6")	13cm (5 ¼")
Full	15cm (6")	13cm (5 ¼")
Extra Full	15cm (6")	13cm (5 ¼")

Fine Patent

Size	Length	Width
Shetland	11.5cm (4 ½")	11.5cm (4 ½")
Pony	12cm (4 ¾")	11.5cm (4 ½")
Cob	12.5cm (5")	11.5cm (4 ½")
Full	14cm (5 ½")	12.5cm (5")

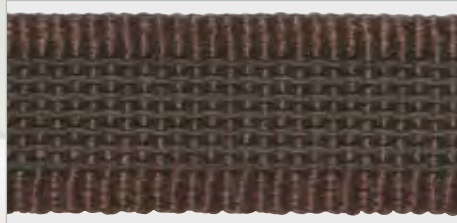
Rein Materials & Rein Accessories

Choice of 3 different types of rein material for ZGB, Elite & Classic harness. (Z-Grip is supplied as standard.)



Z-GRIP: reins are made from a matt brown suede finish material that has a similar weight and appearance to leather. The hand section has sewn stops at intervals along the rein to prevent it from being pulled through the fingers. Z-grip gives a very consistent feel in both wet and dry conditions. It cannot stretch and can be used in place of leather reins. Hand grips are 22mm wide.

NEW SOFT SYNTHETIC LEATHER MATERIAL FOR STOPS!



S-GRIP: reins are constructed from hard wearing ZILCO material for the front section and billets. The carefully constructed weave in the "Supergrip" hand section incorporates a rubberized thread to give good grip in all weather conditions. The weight and feel of the reins is designed for optimum comfort in the driver's hand. Hard wearing and very strong. Hand grips are 22mm wide.



R-GRIP: The front part is made from Zilco's hardwearing synthetic strapping. The hand grips are 20mm wide with excellent wet weather grip. They are soft, pliable, and have a rubbery contoured grip that is extremely comfortable in the hand.

Rein Accessories

Rein Coupler

Complete with finger loop, the coupler joins the ends of all Zilco reins. The ability to remove the coupler means that it is much easier to fit rein joiners or clamps if required.

434601 Black
434603 Brown

Zilco reins now come with a rein coupler as standard



Rein Joiner

This is an indispensable tool when driving marathons and obstacles, but is also helpful in the execution of dressage movements when holding the reins in one hand is required.

Designed for joining tandem or team reins, but also used by drivers of single or pair horses who may find gripping difficult.

22mm (7/8") buckle with hook & loop closure.

434000 Brown



Elastic Rein Retainer

A fantastic safety product that is a simple way of ensuring a dropped rein does not fall outside the carriage. The end of the retainer is looped around the framework of the carriage and then buckled to the rein end. This means it can easily be retrieved to regain control and avoid an accident.

The retainer should be attached to the vehicle where it is out of the way of the driver and passenger alighting or dismounting the carriage. It should also be in a position where the passenger or backstep passenger can reach it in the event of the driver getting thrown from the carriage.

434611



Reins - Single Harness



SINGLE HARNESS: S-Grip All Brown



SINGLE HARNESS: S-Grip Black / Brown



SINGLE HARNESS: Z-Grip



SINGLE HARNESS: R-Grip



Z-Grip reins are supplied as standard in all harness sets

Reins for Single Harness



Size		S-Grip All Brown	S-Grip Black/Brown	Z-Grip	R-Grip
Pony	368cm (12')	434033	434023	434003	434053
Cob	432cm (14'2")	434035	434025	434005	434055
Full Size	462cm (15'1")	434037	434027	434007	434057
Extra Full	550cm (18')	-	434029	-	-

NEW! Z-grip reins without stops.

Z-grip reins are now available without the sewn straps. Full size only 434017

Reins - Pairs Harness



PAIRS HARNESS: S-Grip All Brown



PAIRS HARNESS: S-Grip Black / Brown



PAIRS HARNESS: Z-Grip



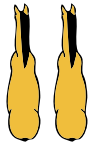
PAIRS HARNESS: R-Grip



Reins for Pairs Harness

Couplings are measured from the turn on the coupling buckle to the tip of the billet.

- Pony 190cm (75")
- Cob 213cm (84")
- Full 244cm (96")



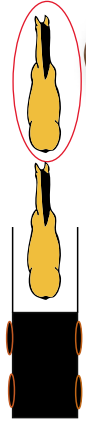
Size		S-Grip All Brown	S-Grip Black/Brown	Z-Grip	R-Grip
Pony	445cm (14'7")	434133	434123	434103	434153
Cob	472cm (15'6")	434135	434125	434105	434155
Full Size	508cm (16'8")	434137	434127	434107	434157

Z-Grip reins are supplied as standard in all harness sets



Reins - Tandem Leader & Team Harness

TANDEM LEADER: Z-Grip



Pony	610cm (20')	434203
Cob	711cm (23' 3")	434205
Full	762cm (25')	434207

TANDEM LEADER: S-Grip

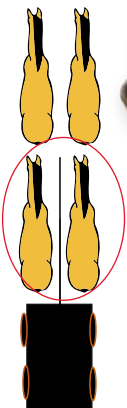


Pony	610cm (20')	434223
Cob	711cm (23' 3")	434225
Full	762cm (25')	434227

Z-Grip reins are supplied as standard in all harness sets



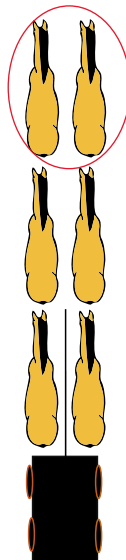
TEAM WHEELER: Z-Grip



Same design as Z-Grip pair reins, but without sewn stops on the hand section, for smoother handling of team wheeler reins.

Full	508cm (16' 6")	434507
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6 IN-HAND LEADER: Z-Grip



Fixed Coupling, with adjustment at the billet end.

Full	1229cm (40')	434407
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Reins - Team Leader



TEAM LEADER FIXED: Z-Grip



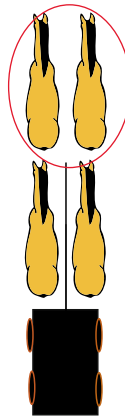
TEAM LEADER FIXED: S-Grip



Team Leader Fixed

Made with the leaders' coupling reins securely sewn into the draught rein. This makes them more suitable for marathon type driving because there is no risk of getting a coupling buckle caught up on the roger rings when turning the leaders sharply.

The join between draught reins and coupling is smooth and strong. To allow the usual adjustment of coupling reins, Leader reins fixed are made with extra holes on the billet so adjustment can be made from the front end.



Size		Z-Grip FIXED	S-Grip FIXED
Pony	640cm (21')	434303	434313
Cob	732cm (24')	434305	434315
Full Size	858cm (28')	434307	434317



TEAM LEADER BUCKLE: Z-Grip

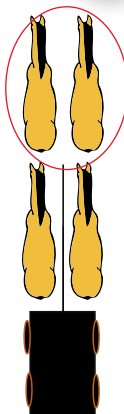


TEAM LEADER BUCKLE: S-Grip



Team Leader Buckle

Made in the traditional way, with a coupling buckle on the draught reins for the usual adjustments to be made. Suitable for recreational driving and dressage.



Size		Z-Grip BUCKLE	S-Grip BUCKLE
Pony	640cm (21')	434333	434353
Cob	732cm (24')	434335	434355
Full Size	858cm (28')	434337	434357

Z-Grip reins are supplied as standard in all harness sets

Breastplates - ZGB

ZGB Breastplate.... New improved styling!

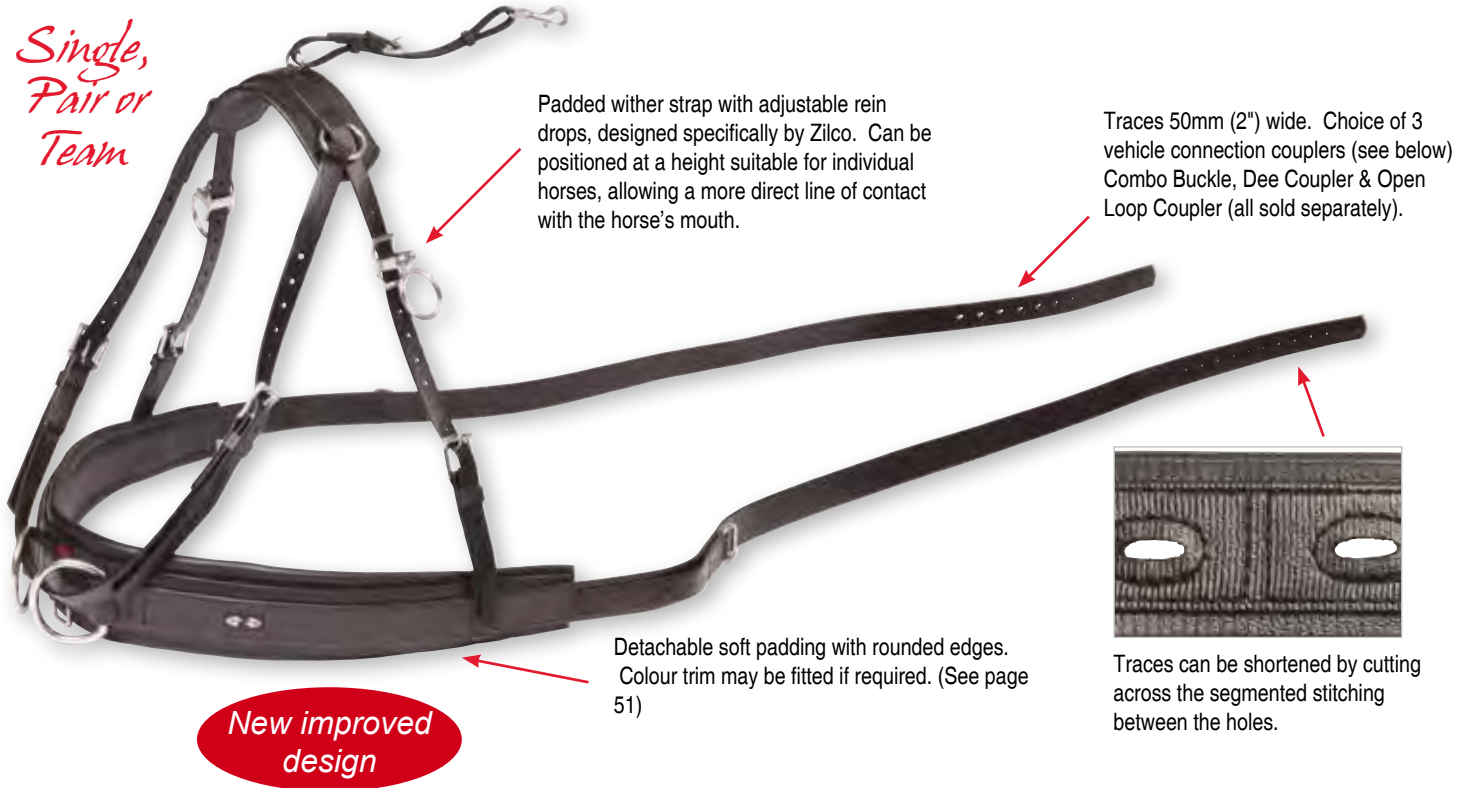
The ZGB breastplate combines breastplate and traces all in one. This enables one breastplate to be used for single, pair and team.

Converts from single to pair by simply fitting a pair of "Breastplate to Saddle Fittings (420320)" through the loop on each side of the breastplate. The breastplate is 10cm (4") wide and has soft padding with rounded edges for the horse's comfort.

Size	Length**	Width	Cat No
Cob	235cm (92 1/2")	100mm (4")	431603
Full	260cm (102 1/2")	100mm (4")	431604
Extra Full	290cm (114")	100mm (4")	431619

** Measurement from centre of the horse's chest to the end of the trace.

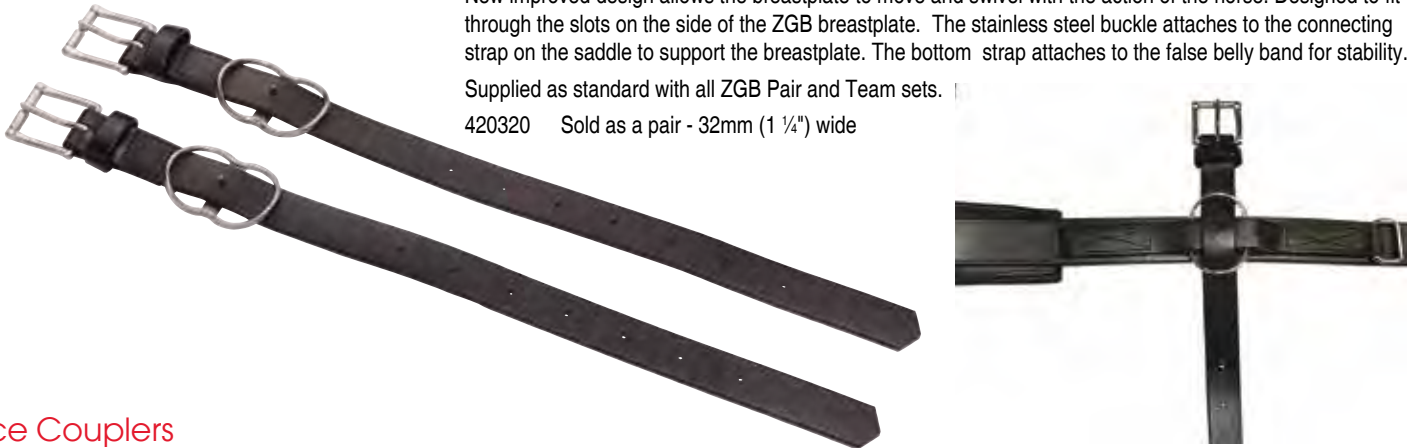
Single,
Pair or
Team



Breastplate to Saddle FittingNEW IMPROVED STYLE !

New improved design allows the breastplate to move and swivel with the action of the horse. Designed to fit through the slots on the side of the ZGB breastplate. The stainless steel buckle attaches to the connecting strap on the saddle to support the breastplate. The bottom strap attaches to the false belly band for stability.

Supplied as standard with all ZGB Pair and Team sets.
420320 Sold as a pair - 32mm (1 1/4") wide



Trace Couplers



Buckle Combo Trace Coupler

Combines the buckle and dee. Particularly useful when a short connection is required. Supplied as standard with all ZGB harness sets.

50mm (2") wide x 100mm (4") long
474250 Stainless Steel

Trace Coupler & Dee

This model is useful when a little bit of extra length is required.

50mm (2") wide x 38cm (15") long
431633 One Size

Trace Couplers Open Loop

For use with roller bolts or round swingle trees. Simply buckle to the traces and slip the loop over the roller bolt or swingle tree, tightening the loop down with the adjustment strap.

50mm (2") wide x 33cm (13") long
431629 One Size

Breastplates - Elite and Classic

Elite Breastplate

This is a traditional style breastplate, similar in construction to the ZGB model, but it does not have in-built traces. It is fitted with 50mm (2") stainless steel trace buckles. The breastplate is 10cm (4") wide and comes with soft, detachable padding featuring rounded edges for the horse's comfort. Colour trim may be fitted to suit individual requirements. For colour trim options, see page 45

The padded wither strap features adjustable rein drops, made to Zilco's own design. This allows them to be positioned at a height suitable for each particular horse, and enables a more direct line of contact with the horse's mouth. The Pair model features removable saddle and false belly band connecting straps.



Single - ELITE

Size	Length	Cat No
Cob	112cm (44")	444186
Full	124cm (49")	444188
Extra Full	134cm (53")	444189



Pair - ELITE

Size	Length	Cat No
Cob	140cm (55")	444948
Full	154cm (61")	444949
Extra Full	160cm (63")	444950

Removable uptugs & saddle connecting straps



Classic Breastplate

A traditionally styled breastplate with 32mm (1 1/4") trace buckles. The 8.5cm (3 1/8") wide breastplate features detachable padded lining. Colour trim may be fitted to suit individual requirements. For colour trim options, see page 45

The breastplate also features a padded, fixed ring wither strap. The Pair model features removable saddle and false belly band connecting straps, along with a retaining strap from wither to saddle.



Single - CLASSIC

Size	Length	Cat No
Pony	96cm (38")	444213
Cob	110cm (43")	444217
Full	120cm (47")	444221



Pair - CLASSIC

Size	Length	Cat No
Pony	120cm (47")	445009
Cob	138cm (54")	445012
Full	150cm (59")	445017

Removable uptugs & saddle connecting straps

Breastplates - Jubilee Edition



Jubilee Edition Breastplate

Designed in honour of Zilco's 50th Anniversary year. This 6.5cm (2 1/2") wide single breastplate with patent lining is a simple, yet elegant design, ideal for both dressage and the show ring. It features a 19mm (3/4") wither strap, and 32mm (1 1/4") trace buckles.

Size	Length	Cat No
Pony	80cm (31")	443804
Cob	110cm (43")	443806
Full	120cm (47")	443808

Jubilee Edition Breaching (page 62) and Girth (page 60) also available

Detachable Colour Trim Piping

This piping is easily fitted around the edges of the breastplate with aid of hook and loop tape.

The trim may be ordered as an optional extra with ZGB, Elite or Classic harness sets.

Sold Per Metre

440002 Blue	440007 Red
440003 Brown	440008 White
440004 Yellow	440012 Royal Blue
440005 Dark Green	440015 Light Green
440006 Purple	440017 Orange



Detachable piping is easily fitted to ZGB/Elite and Classic Breastplates

Breastplate Parts

Breastplate Parts

Classic Wither Strap

As shown in red on the illustration, the Classic wither strap is padded and features fixed rein rings. This model suits Classic Breastplates. For ZGB/Elite wither straps, see below.

Size	Length	Cat No
Pony	104cm (41")	444254
Cob	120cm (47 1/4")	444259
Full	127cm (50")	444262

Brake Strap

As indicated in blue on the illustration, the brake strap is designed to support and balance the breastplate. Measuring 25mm (1") wide, it is suitable for use with ZGB, Elite and Classic breastplates

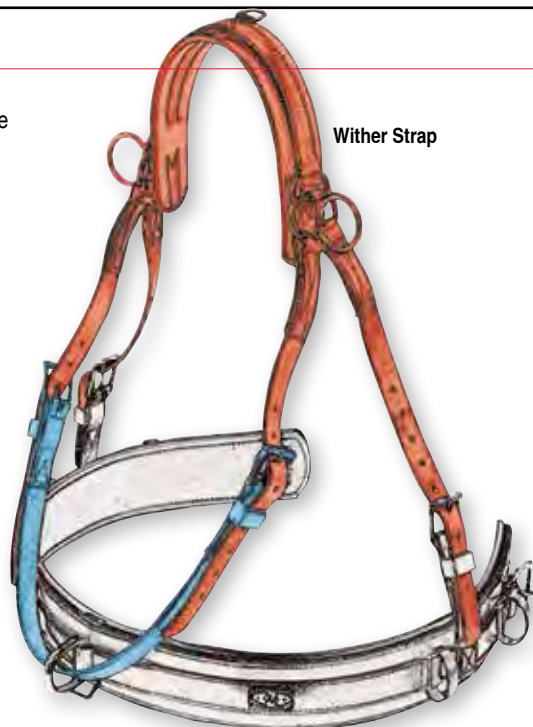
Size	Length	Cat No
Pony	48cm (19")	420235
Cob	61cm (24")	420245
Full	66cm (26")	420255
Extra Full	71cm (28")	420256



Quick Release Trace Converter

This is used to convert a standard Classic breastplate buckle into quick release. Simply buckle the tail into the breastplate buckle. The trace attaches to the buckle on the fitting.

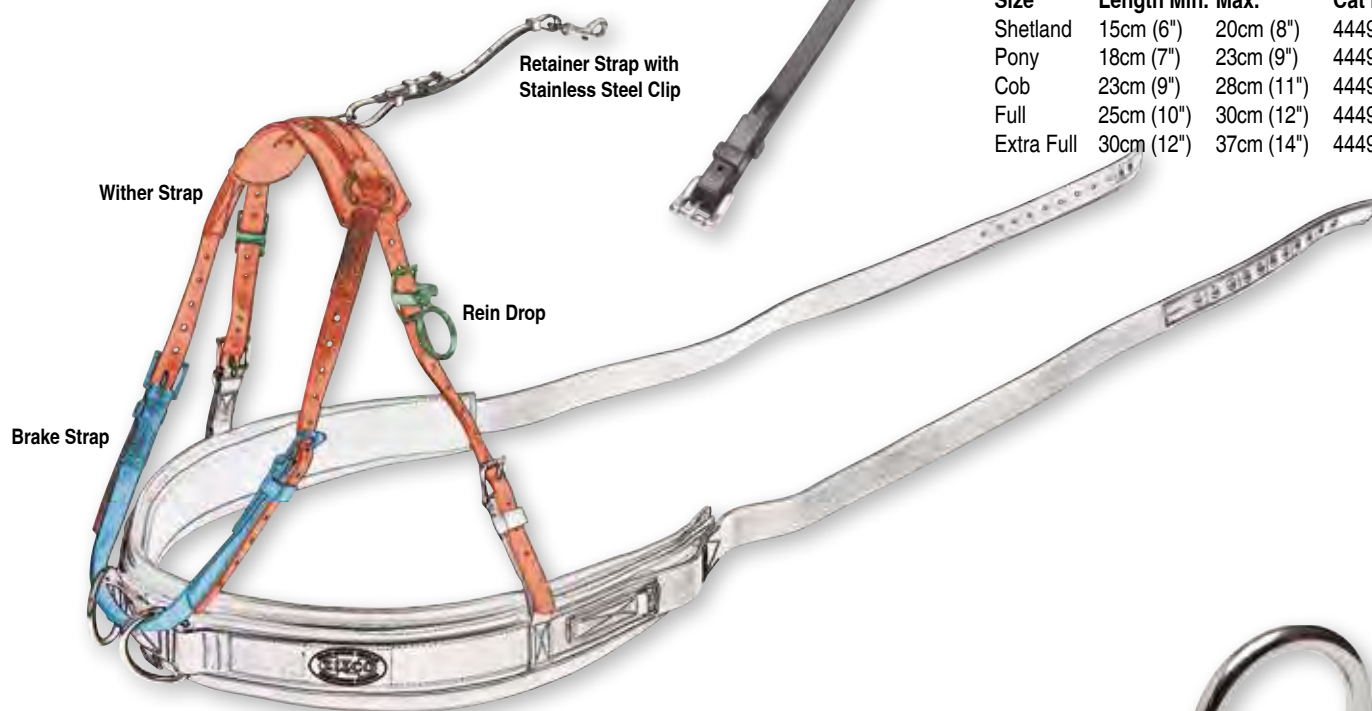
436550 32mm (1 1/4") wide (Pair)



Retainer Straps

This strap buckles onto the dee at the top of the wither strap and the clip attaches to the ring at the front of the saddle. It is designed to prevent the wither strap from sliding forward.

Size	Length Min.	Max.	Cat No
Shetland	15cm (6")	20cm (8")	444922
Pony	18cm (7")	23cm (9")	444923
Cob	23cm (9")	28cm (11")	444924
Full	25cm (10")	30cm (12")	444925
Extra Full	30cm (12")	37cm (14")	444926



ZGB/Elite Wither Strap

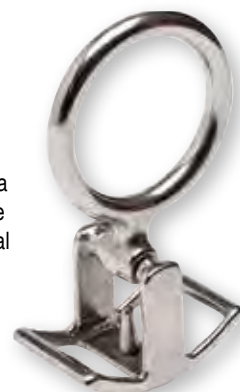
As shown in red on the illustration, the ZGB/Elite wither strap is padded and includes adjustable rein drops, made to Zilco's own design. These rein drops may be positioned on the wither strap at a height suitable for each individual horse, allowing a more direct line of contact with the horse's mouth. Adjustable rein drops are also available for separate purchase.

Size	Length	Cat No
Cob	110cm (43 1/8")	431654
Full	125cm (49")	431655
Extra Full	163cm (64")	431656

Adjustable Rein Drops

As shown in green (above), these rein drops fit a 25mm (1") neck strap, and may be moved to the desired height on the neck strap to suit individual horses.

476200 Stainless Steel (Each)





"Mk4" EMPATHY CONTOUR BREASTPLATE

Research & Development /Design features

The unique, improved "Mk4" Empathy breastplate is a careful blend of ancient and proven harness systems, with new lightweight materials that combine strength, with low maintenance and maximum comfort.

Research into the ideal breastplate shape has been meticulously researched right back to the days of the charioteers of ancient Greece. Study of load bearing areas and the horse's skeletal and muscular anatomy have all been taken into consideration. The result is a breastplate that combines the load bearing and efficiency of a full breastplate, but with lightness and a more versatile and adjustable fitting.

The "Mk4" Empathy works with the horse's conformation instead of against it, by allowing greater freedom of movement through the shoulder area, enabling the horse to pull a load with minimal restriction to limb movement or pressure on the shoulder joint.

The trace buckle now features a pivoting ring, which allows a more comfortable fit across the shoulder, regardless of the line of draft. This allows the collar to rotate with the movement of the horse's shoulders, and allows greater freedom of stride.

Suitable for:

- Facilitating best possible paces and freedom of movement in any horse or pony.
- Animals with a low headset, who benefit greatly from this design.
- Animals with shoulder lameness from strains, old injuries or stiffness in the shoulder.
- Horses or ponies that tend to shorten their stride when in draft.

Materials and Fittings:

- To maintain the curved shape, it is sturdily made with a central core of Zilco strapping. This ensures maximum strength under the toughest of marathon conditions.
- Soft padded waffle lining on bearing surfaces of the breastplate, wither and martingale
- Quick Release connection for traces
- All Stainless Steel fittings



Empathy Collars are available as an OPTION with all Classic Harness

Breastplates - Empathy Mk 4 (Single)



Breastplate
480024 70cm (27 1/2")

Wither Strap
480128 64cm (25")

Martingale
480129 46-54cm (18"-21 1/4")

Small Pony "Mk3" Empathy (For Single Harness)

Small Pony 480122

The complete breastplate comprises the following parts, as shown in the picture to the left. Parts may also be purchased individually:-

- 1 x Single Empathy Breastplate
- 1 x Wither Strap
- 1 x Martingale
- 1 x Quick Release Trace Fittings (Pair)

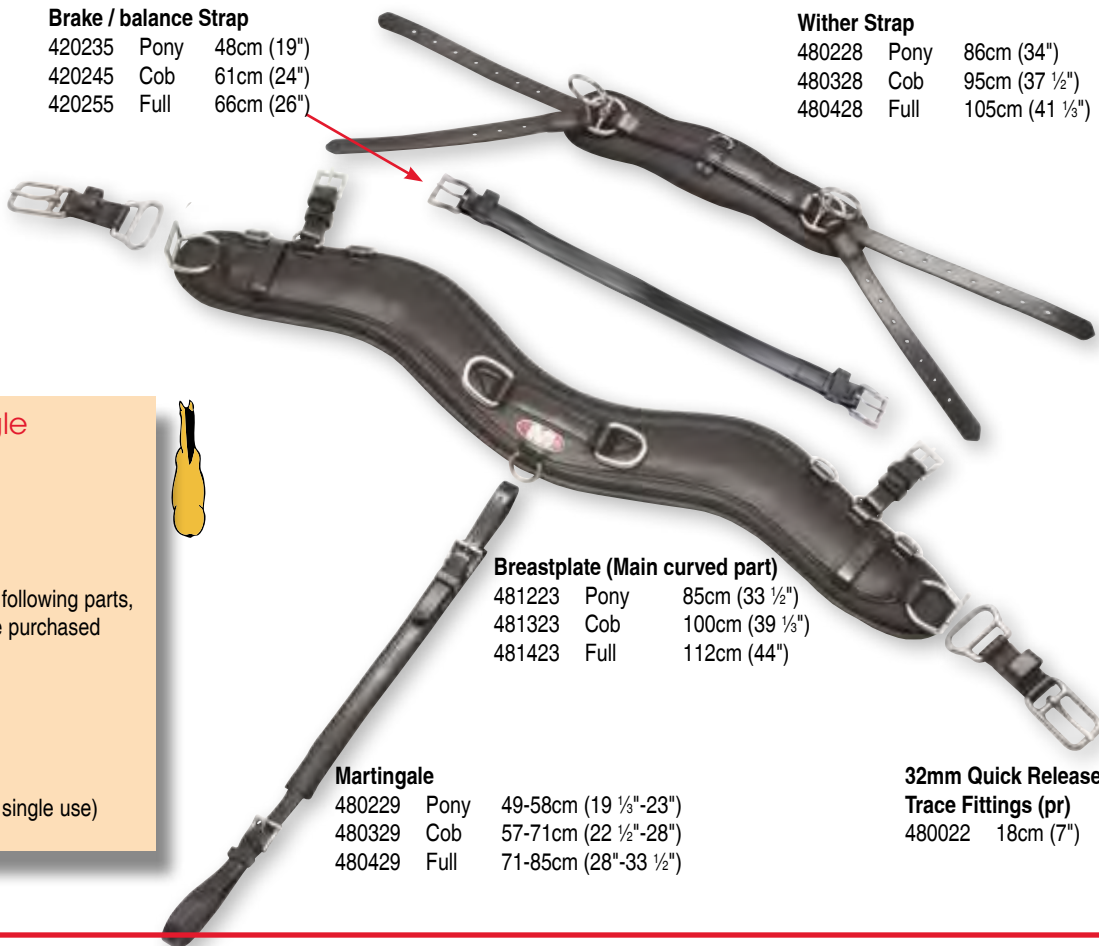
32mm Quick Release Trace Fittings
480022 18cm (7")

Brake / balance Strap
420235 Pony 48cm (19")
420245 Cob 61cm (24")
420255 Full 66cm (26")

Wither Strap
480228 Pony 86cm (34")
480328 Cob 95cm (37 1/2")
480428 Full 105cm (41 1/3")

New improved design

The Empathy collar for Single Harness may be used for Pairs by adding a pair of Pair Quick Release Trace Fittings (481022) - see page 55



Breastplate (Main curved part)
481223 Pony 85cm (33 1/2")
481323 Cob 100cm (39 1/3")
481423 Full 112cm (44")

Martingale
480229 Pony 49-58cm (19 1/3"-23")
480329 Cob 57-71cm (22 1/2"-28")
480429 Full 71-85cm (28"-33 1/2")

32mm Quick Release Trace Fittings (pr)
480022 18cm (7")

"Mk4" Empathy - For Single Harness

Pony 480222
Cob 480322
Full 480422

The complete breastplate comprises the following parts, pictured on the right. (Parts may also be purchased individually):-

- 1 x Empathy Breastplate (curved part)
- 1 x Wither Strap
- 1 x Brake strap
- 1 x Martingale
- 1 pr x Quick Release Trace Fittings (For single use)

FITTING INSTRUCTIONS

It is important to pay attention to correct fitting. This is not a collar (there is a tendency to fit it too low where a collar would usually lie). Aim to allow the breastplate to sit so that it lies against the horse's chest (Angle fit) and at the correct height to leave the windpipe free, and the points of the shoulder free (Height fit).

1. **Height fit**- first look at the height at which your breastplate should fit. The bony shoulder joint should be clear of the breastplate, and positioned just below the upward sweep of the breastplate each side. The windpipe should be free of the breastplate, so that the windpipe is not restricted in any way. Adjust the wither support strap to achieve the correct height. There are 3 positions for the wither support straps. The buckle pieces each side are removable so that you can select what works best for your horse. The rear position will suit a wider chested horse, and the front position will suit narrower chest. Once you have established the correct height, you can look at the angle fit.

2. **Angle fit**- the breastplate should lie against the horse, so that neither the top edge or the bottom edge dig in. The front straps of the wither are the balance straps that allow the collar to fit at the correct angle. Adjust the balance straps so that the collar lies evenly against the horse. All these options are there to be used, and help to custom fit the breastplate to suit the conformation of your particular horse. For example, a horse with a broad chest and low set neck (Fjord, Exmoor, Shetland etc) may need the breastplate to be tipped at a greater angle than a horse with a very upright shoulder or high set neck (Hackney/Gelderlander etc)

Breastplates - Empathy Mk4 (Pairs)

Wither Strap
480128 64cm (25")

Brake Strap
420224 69cm (27")

Breastplate
481123 85cm (33 1/2")

There are 2 positions for the uprights to accommodate different sized ponies.

- 92cm (36") to mid-saddle
- 103cm (40") to mid-saddle

Martingale
480129 46-54cm (18"-21 1/4")

SL compatible

Small Pony SL "Mk4" Empathy (for Pair Harness)

Small Pony 481122

The complete breastplate comprises the following parts, pictured on the left. (Parts can also be purchased individually.)

- 1 x Pairs Empathy Breastplate (25mm buckles to suit SL)
- 1 x Wither Strap (16mm)
- 1 x Brake Strap (16mm)
- 1 x Martingale (16mm)

Note: There is NO Quick Release. The uprights to the saddle have two positions to suit pony size and type.

This breastplate can be used for single harness by removing the adjustable uprights. (Note: shorter traces may be required.)

Retainer Strap

444923	Pony	18-23cm (7"-9")
444924	Cob	23-28cm (9"-11")
444925	Full	25-30cm (10"-12")

Wither Strap

480228	Pony	86cm (34")
480328	Cob	95cm (37 1/2")
480428	Full	105cm (41 1/8")

Brake / balance Strap

420235	Pony	48cm (19")
420245	Cob	61cm (24")
420255	Full	66cm (26")

Breastplate
481223 Pony 85cm (33 1/2")
481323 Cob 100cm (39 1/8")
481423 Full 112cm (44")

"Mk4" Empathy - For Pair Harness

Pony	481222
Cob	481322
Full	481422

The complete breastplate comprises the following parts, pictured on the right. (Parts may also be purchased individually):-

- 1 x Empathy Breastplate (curved part)
- 1 x Wither Strap
- 1 x Retaining Strap
- 1 x Brake Strap
- 1 x Martingale
- 1 pr x Quick Release Trace Fittings (for Pair use)

Martingale
480229 Pony 49-58cm (19 1/8"-23")
480329 Cob 57-71cm (22 1/2"-28")
480429 Full 71-85cm (28"-33 1/2")

New improved design

The Empathy collar set for Pairs Harness may be used for Singles by adding a pair of Single Quick Release Trace Fittings (480022)

- see page 54

32mm Quick Release Trace Fittings
481022 19.5cm (7 3/4")

3. Martingale- the martingale is padded, because it needs to fit more snugly than a normal false martingale. This helps to keep the breastplate in the optimum position against the horse.

Once you have fitted the breastplate, there is a little more work to do! The first few times you use the breastplate, watch carefully to see if your adjustments are working. Is the breastplate staying flat against the horse when he is in draft? Get someone on the ground to walk alongside and watch. It is common to make a few more adjustments until you are satisfied that the breastplate is positioned correctly. Also be aware that you need to work the horse in his new breastplate regularly before going off to do a tough marathon. The bearing area is slightly different to a straight breastplate and you need to allow the horse time to get used to this, like you would if you had a new pair of walking shoes.

Can you see that shoulder joint working and flexing? If you can't see it, the breastplate is too low.

Every horse is a slightly different shape, so if you use the breastplate on more than one animal, you may need to re-adjust each time.

The Empathy breastplate is not as long as an ordinary breastplate This is because it does not need to be! Pressure tests prove that the only part of the collar that really takes heavy pressure against the horse is the front and shoulder area, in the same way that a full neck breastplate does.

Saddles - ZGB

All ZGB and Classic saddles have Zilco's unique elastomeric flexible tree, which conforms to the shape of most horses to give good spine clearance.

Contoured high density removable foam panels. They can be positioned on the saddle via touch-tape backing to suit each horse's individual shape, providing an optimum fit.

Moulded wear pads for greater durability. Recessed stitching, abrasion resistant.



ZGB Saddle - 125mm width

With wide bearing surface, the ZGB saddle is ideal for heavy duty driving, marathons and working horses. ZGB saddles are supplied as standard with 45mm removable panels for improved horse comfort.

(See page 58 for further choices of panel thickness.)

ZGB saddle girth points are 32mm (1 1/4") wide and lined for durability.

Size	Width	Pad thickness	Code
Cob	125mm (5")	45mm	432847
Full	125mm (5")	45mm	432848
Extra Full	125mm (5")	45mm	432849

Saddle Measurements

(Measured on the bearing surface underside):

Size	Length Min	Length Centre	Length Max
Pony	100cm (39 1/8")	120cm (47 1/4")	140cm (55")
Cob	105cm (41 1/8")	125cm (49 1/4")	145cm (57")
Full	115cm (45 1/4")	135cm (53")	155cm (61")
Extra Full	125cm (49 1/4")	145cm (57")	165cm (65 1/8")

See page 3 for a handy guide on how to choose the correct saddle size

ZGB Team Wheeler Saddle

Figure 8 Terret

Supplied as standard in ZGB and Elite Team harness sets. This saddle has a single terret on one side and a Figure 8 terret on the other.

The Figure 8 terret is fitted to the near side for the near side wheeler and the off side of the off side wheeler. The bottom ring is for the wheeler rein. The top ring is for the leader rein. This gives a clear division between lead and wheel reins, and helps to hold the lead rein off the wheeler's neck.

Size	Width	Cat No
Cob	125mm (5")	432853
Full	125mm (5")	432854
Extra Full	125mm (5")	432855

ZGB Team Wheeler Saddle with Centre Pedestal Terret

This saddle is available as an option in ZGB and Elite Team Harness sets. Versatile traditional design which can be used on either near or off side wheeler horses without any adjustment.

The centre pedestal is for the leader rein. The wheeler reins use the single terrets on each side.

Size	Width	Cat No
Cob	125mm (5")	432857
Full	125mm (5")	432858
Extra Full	125mm (5")	432859

*All Harness saddles are sold "bare".
Connecting straps and Tugs on page 59*

Classic Saddle - 100mm width

A finer saddle for pleasure driving, dressage and marathon driving. Contoured high density removable foam panels. Full and Cob size are fitted with 45mm deep panels. Pony size is fitted with 30mm deep panels. Classic saddle girth points are 25mm (1") wide and lined for durability.

Cob and full saddles have large stainless steel rings to which connecting straps are fitted. These straps are used to support the tugs (single) or breastplate (pair).

The pony saddle has an integrated back strap, so connecting straps are not required. This gives more room for adjustment of the shaft loop position for ponies.

Size	Width	Code
Pony	100mm (4")	444845
Cob	100mm (4")	444855
Full	100mm (4")	444865



All Harness saddles are sold "bare". Connecting straps and Tugs on page 59

Classic Sliding Backband Saddle

For use with two wheeled vehicles or for wheeled vehicles with rigid fixed shafts. The unique design of the Zilco saddle tree and use of special terrets, allows the backband to slide freely. This has a self-balancing effect on the shafts to give a more comfortable ride for both horse and passengers.

Size	Width	Cat No
Pony	100mm (4")	444885
Cob	125mm (5")	444890
Full	125mm (5")	444895

The backband can be locked into position when free movement is not required (eg: when using a different vehicle with independent shafts). This is done via a neat conway buckle (see page 59), which sits below the terret on each side of the backband to restrict the sliding movement as shown below.



Conway buckle fitted to backband to lock it in place



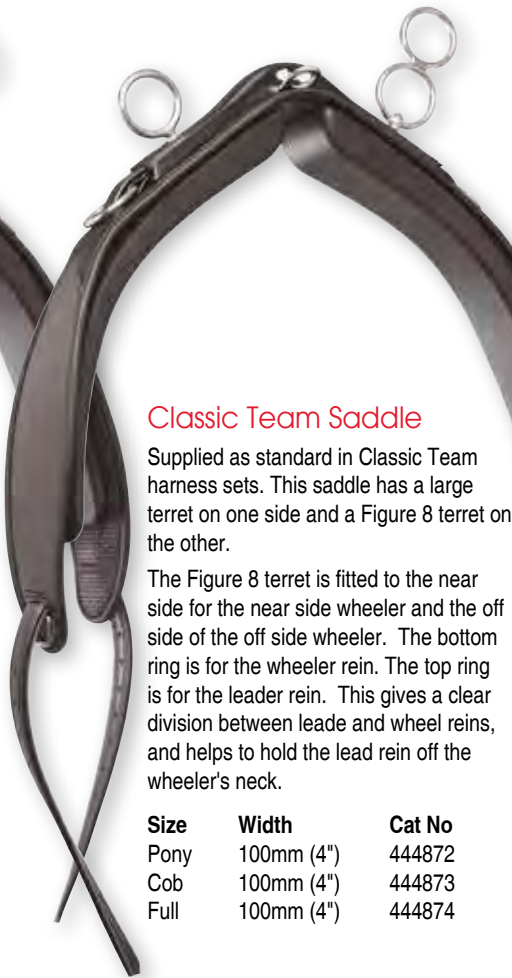
Saddles - Classic & Saddle Pads



Classic Tandem Saddle

Used on the wheeler horse when driving tandem. The wheeler reins pass through the bottom ring whilst the leader rein passes through the top ring.

Size	Width	Cat No
Pony	100mm (4")	444877
Cob	100mm (4")	444878
Full	100mm (4")	444879



Classic Team Saddle

Supplied as standard in Classic Team harness sets. This saddle has a large terret on one side and a Figure 8 terret on the other.

The Figure 8 terret is fitted to the near side for the near side wheeler and the off side of the off side wheeler. The bottom ring is for the wheeler rein. The top ring is for the leader rein. This gives a clear division between leade and wheel reins, and helps to hold the lead rein off the wheeler's neck.

Size	Width	Cat No
Pony	100mm (4")	444872
Cob	100mm (4")	444873
Full	100mm (4")	444874



Classic Saddle with Centre Pedestal

This saddle is available as an option in Classic Team Harness sets. Versatile traditional design which can be used on either near or off side wheeler horses without any adjustment.

The centre pedestal is for the leader rein. The wheeler reins use the single terrets on each side.

Available by Special Request in Pony, Cob or Full Size

Replacement Panels for ZGB Saddle

Made using high density foam, these removable panels are fully contoured to the horse's shape for greater comfort and performance.

Designed to fit all models in the ZGB saddle range.

Choice of three thicknesses to suit the conformation of different horses. 45mm is supplied standard with all ZGB saddles. (60mm or 30mm on request.)

Sold as a set of 2.

Size	Depth of Panel	Length	Code
Extra thick	60mm	44cm	415000
Thick	45mm (1 1/2")	44cm	415010
Medium	30mm (1 3/16")	44cm	415020



Replacement Pads for Classic Saddle

Made using high density foam these removable panels are fully contoured to the horse's shape for greater comfort and performance.

This model is slightly finer than the ZGB saddle panels, designed to suit Zilco Classic Saddles.

Choice of two thicknesses to suit the conformation of different horses. 45mm is supplied as standard with all Cob/Full Size Classic saddles. They are sold as a set of 2.

Size	Depth of Panel	Length	Code
Pony	30mm (1 3/16")	38cm	415080
Cob/Full Size	30mm (1 3/16")	44cm	415060
Cob/Full Size	45mm (1 1/2")	44cm	415050



For coloured Saddle Pads and Liners, please refer to pages 66-67



Terrets - Stainless Steel

- a. Small Tandem 476014
- b. Small 525055
- c. Large 433590
- d. Team Pedestal 476022
- e. Figure 8 476020

Backband Only - Short

Backband for Sliding Backband Saddles with 444813 Quick Release shaft loops:

Pony	192cm (75 1/2")	444901
Cob	200cm (79")	444902
Full	205cm (81")	444903

Backband Only - Long

Backband for Sliding Backband Saddles with 444795 shaft loops:

Size	Length	Cat No
Pony	192cm (75 1/2")	444901
Cob	200cm (79")	444902
Full	205cm (81")	444903



Conway Buckle

Locks sliding backband when free movement is not required. 32mm fits Tedex. 25mm fits Classic.

32mm (1 1/4")	980908	Each
25mm (1")	980907	Each



ZGB Saddle Connecting Straps

These 32mm (1 1/4") straps fit ZGB saddles. They loop onto the saddle dee, and are designed to secure shaft loops/tugs in place. Supplied as standard with all ZGB and Elite Harness Sets.

Size	Length	Cat No
Cob	47cm (18 1/2")	433027
Full	52cm (20 1/2")	433028
Extra Full	57cm (22 1/2")	433029



Classic Saddle Connecting Straps

Made from 25mm (1") wide strapping, to fit Zilco Classic Saddles. They loop onto the saddle dee, and are designed to secure shaft loops/tugs in place. They are supplied with Cob and Full Size Classic Harness sets (except Sliding Backband Harness)

Size	Length	Cat No
Pony	42cm (16 1/2")	433006
Cob	47cm (18 1/2")	433007
Full	52cm (20 1/2")	433008
Extra Full	57cm (22 1/2")	433009



Tugs - Quick Release

The design of these tugs ensure that they remain securely in place when in use, yet they are quick and easy to remove. Perfect for closed end shafts.

They are available in two sizes - 32mm (1 1/4") to suit ZGB and Elite Saddles, or 25mm (1") to suit Classic Saddles.

Size	Cat No
25mm (1")	444813
32mm (1 1/4")	444815



Tilbury Tugs

Tilbury tugs are designed to attach tightly to the shafts, so that the horse and carriage move together. They are used for 4-wheeled vehicles with independently hinged shafts.

Available in two sizes - 32mm (1 1/4") to suit ZGB and Elite Saddles, or 25mm (1") to suit Classic Saddles.

Tilbury tugs are available as an option in Classic and ZGB Single Harness sets.

Size	Cat No
25mm (1")	433010
32mm (1 1/4")	433011



Shaft Loops

These 25mm (1") shaft loops are an option with Classic Sliding Backband Harness Sets. This design is suitable for two wheeled vehicles, enabling the shafts to "float" in the shaft loops, allowing a balanced and comfortable ride.

444795 Pair (For use with long backband only, see above.)

ZGB Girth

Shaped and padded with PVC waffle material and soft keepers to prevent pinching behind the elbow. Fitted with 32mm (1 1/4") stainless steel buckles.

Size	Length	Cat No
Cob	51cm (20")	432406
Full	61cm (24")	432407
Extra Full	71cm (28")	432408



ZGB Girth Extenders

Set of 2 straps that buckle into each end of the girth where a little bit more length is required. 32mm (1 1/4") wide to suit ZGB Girths

Length	Cat No
30cm (11 1/2")	432400

Classic Girth

A soft, padded girth for the comfort of the horse. 25mm (1") buckles to suit Classic Harness Saddles.

Size	Length	Cat No
Pony	40cm (16")	444583
Cob	51cm (20")	444585
Full	61cm (24")	444587
Extra Full	71cm (28")	444589



Classic Girth Extenders

Set of 2 straps that buckle into each end of the girth where a little bit more length is required. 25mm (1") wide to suit Classic Girths

Length	Cat No
28cm (11")	444575

Jubilee Girth

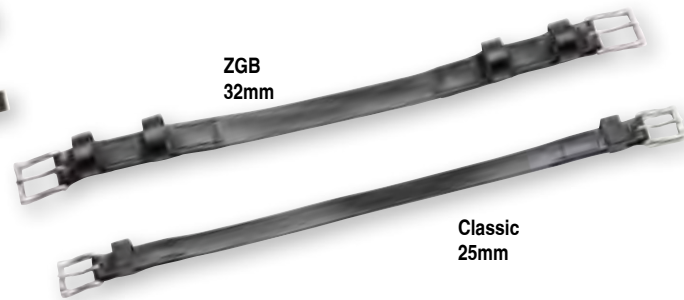
Designed in honour of Zilco's 50th Anniversary year. A softly padded patent lined girth to complement other patent items in our range. 25mm (1") stainless steel buckles.

Size	Length	Cat No
Pony	40cm (16")	443844
Cob	51cm (20")	443846
Full	61cm (24")	443848



ZGB

Classic



ZGB
32mm

Classic
25mm

False Martingale

Designed to keep the breastplate in place, the stainless steel snap is clipped to the small dee at the centre of the girth, while the strap loops onto fitting on the breastplate.

ZGB

Size	Length Min.	Max.	Cat No
Cob	70cm (28")	80cm (31")	431636
Full	75cm (30")	90cm (35")	431638
Extra Full	90cm (35")	105cm (41")	431639

Classic

Size	Length Min.	Max.	Cat No
Pony	63cm (25")	75cm (29 1/2")	444230
Cob	68cm (27")	80cm (31 1/2")	444234
Full	73cm (28 1/2")	85cm (33 1/2")	444239

False Belly Band

This feeds through the keepers of the girth and buckles onto the Tug straps (single harness) or the Breastplate to Saddle fitting (pairs harness) to help with stability and prevent the shafts from rising.

ZGB

Size	Length	Cat No
Cob	51cm (20")	432426
Full	61cm (24")	432427
Extra Full	71cm (28")	432428

Classic

Size	Length	Cat No
Pony	40cm (16")	444593
Cob	51cm (20")	444595
Full	61cm (24")	444597
Extra Full	71cm (28")	444599



Hip Straps

ZGB:
Breeching seat
80mm (3 1/2") wide.



Classic:
Breeching seat
60mm (2 1/2") wide.

ZGB Breeching

Heavy duty breeching with double hip straps for improved stability. The smooth and padded breeching seat is 80mm (3 1/2") wide. Cob hip straps are 19mm (3/4") wide. Full & XFS are 25mm (1") wide.

Complete Breeching

Size	Length	Cat No
Cob	121cm (48")	431806
Full	132cm (52")	431807
Extra Full	142cm (56")	431808

Hip Straps Only (Each)

Size	Length	Cat No
Cob	122cm (48")	431856
Full	132cm (52")	431857
Extra Full	152cm (60")	431858

Classic Breeching

As ZGB but more elegantly styled, now with double hip straps for improved stability. Smooth, padded breeching seat 60mm (2 1/2") wide. Hip straps 19mm (3/4") all sizes. The complete breeching set is available in 4 sizes. Replacement hip straps available for separate purchase.

Complete Breeching

Size	Length	Cat No
Small Pony	101cm (40")	444358
Pony	111cm (44")	444360
Cob	121cm (48")	444362
Full	132cm (52")	444364

Hip Straps Only (each)

Size	Length	Cat No
Pony	112cm (44")	444407
Cob	122cm (48")	444411
Full	132cm (52")	444415

Breeching Straps

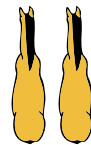


For Single Harness

Breeching straps for Classic, ZGB and Elite single harness and ZGB pair harness.

Width 25mm (1") straps (inc stainless steel parrot snaps for easy on/off attachment)

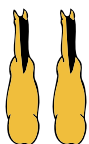
Length	Cat No
127cm (50")	431811



For ZGB Pairs Harness (Pre 2016)

These 25mm (1") wide breeching straps are made for use with pre-2016 ZGB Pairs Harness. The strap loops through the stainless steel dee on the side of the ZGB Breastplate, and the stainless steel clip snaps onto the breeching ring.

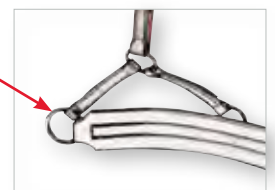
Length	Cat No
183cm (72")	431812



For Elite & Classic Pairs Harness

The slot end of these 25mm (1") breeching straps are fitted to the breastplate buckle (underneath the trace). The other end of the strap buckles into the loose buckle piece (see Right).

Size	Length	Cat No
Pony	89cm (35")	445073
Cob	104cm (41")	445074
Full	119cm (47")	445075



Loose Buckle Piece

Designed to be used with the Pair Breeching Straps for Elite and Classic Harness (see left). The strap is looped through the breeching ring, to enable connection to the Pair Breeching Strap.

Width	Cat No
25mm (1")	445078
32mm (1 1/4")	445079

Breeching - Jubilee Edition & Trace Carry Straps



Jubilee Edition Breeching

Designed in honour of Zilco's 50th Anniversary year. With a 55mm wide seat, this simple yet elegant breeching has patent lining and a 19mm (¾") single hip strap. It is ideal for both dressage and the show ring.

Size	Length	Cat No
Pony	111cm (44")	443824
Cob	121cm (48")	443826
Full	132cm (52")	443828

Jubilee Edition Breastplate (page 51) and Girth (page 60) also available



Trace Carry Straps

Trace Carry Strap - Classic

These 16mm (5/8") trace carry straps are suitable for use on both Classic and ZGB harness. The design of this strap means that it can be adjusted to fit snugly around any width trace.

445039 24cm (9") to 42cm (16") long



Elastic (Bungee) Trace Carry Strap

Supplied as standard in all Team leader harness, and also suits wheelers and pairs where breeching is not used. The quick release loops offer safe and swift fitting and removal.

432522 175cm (69") long



Trace Carry Drop

This is available as an optional extra. It is easily fitted by threading it onto the trace carry strap above the buckle. It makes a decorative cover over the buckle and trace.

444314 Each



Trace Carry Strap - Leader

Designed for use with Tandem Leader or Team Leader harness. They will fit both 32mm (1 ¼") and 50mm (2") trace widths. They may also be used on Team Wheelers, and Pairs Harness without breeching.

Size	Length Min.	Max.	Cat No
Shetland	70cm (27 ½")	105cm (41 ⅓")	445593
Pony	80cm (31")	115cm (45")	445595
Cob	115cm (45")	150cm (59")	445597
Full	125cm (49")	160cm (63")	445599
XFS	142cm (56")	188cm (74")	445601



Bungee Tandem Trace Carriers

These multi-adjustable elastic straps connect the rein ring on the wheeler breastplate neck strap to the dees located on the Tandem Leader Traces.

This keeps the traces higher, to prevent the leader and wheeler horse from getting their legs over the trace. The elastic allows ample stretch when required for turns etc.

445201 75cm (29 ½") to 110cm (43")



Trace Carry Strap Pairs/Wheelers

This is an extra long design, designed for use with Pairs or Team Wheelers that are not using breeching. The long length allows a lower line of draft of the trace on most marathon carriages.

445600 170cm (67") to 265cm (104")





Supplied in all standard sets of Classic single, pair & team harness.

Dee & Slot Traces

32mm (1 1/4") wide. The dee end allows a quick release connection to the vehicle, while the addition of the slot means that they can also be used with a regular swingle tree.

Size	Length	Cat No
Small	160cm (63")	436003
Medium	178cm (70")	436005
Large	196cm (77")	436007
X Large	213cm (84")	436008
XX Large	236cm (93")	436009



Supplied in all standard sets of Elite single, pair & team harness.

Dee End Traces

50mm (2") wide. The dee end allows a quick release connection to the vehicle to be used.

Size	Length	Cat No
Medium	178cm (70")	436205
Large	196cm (77")	436207
Extra Large	216cm (85")	436208
XX Large	236cm (93")	436209
XXX Large	282cm (111")	436210



Tandem Leader Traces

Stainless steel snaps and bungee anchor points.

Size	Width	Length	Cat No
X Small	25mm (1")	203cm (80")	436401
Small	32mm (1 1/4")	241cm (95")	436403
Medium	32mm (1 1/4")	264cm (104")	436405
Large	32mm (1 1/4")	302cm (119")	436407



Tandem Spoon

High quality stainless steel. The small loop hooks over the breastplate buckle tongue UNDER the traces. The tandem leader traces clip to the larger loop. This allows a more direct line of draft.

446600 Each



QR Shackle Roller Bolt

These fittings convert a traditional roller bolt into quick release. This makes a safe and easy connection between dee end traces and the roller bolt on the vehicle.

446630 Pair



QR Shackle Curl Hook

These fittings convert a traditional curl hook fitting into quick release. This makes a safe and easy connection between dee end traces and the curl hook on the vehicle that will not chip the paintwork.

446640 Pair

Cruppers & Docks

Standard Crupper

The newly designed crupper sits flatter against the horse's back and features a new soft, foam-padded dock.

Size	Length Min.	Max.	Cat No
Pony	80cm (31 1/2")	95cm (37 1/2")	444459
Cob	90cm (35 1/2")	105cm (41 1/8")	444463
Full	100cm (39")	125cm (49 1/4")	444467
Extra Full	105cm (41 1/8")	140cm (55")	444469



Crupper - Fixed Dock

This is the same as the standard crupper, except the dock is sewn in place. Popular for tandem and team leaders as there are no buckles to catch the leader rein.

Size	Length Min.	Max.	Cat No
Pony	80cm (31 1/2")	95cm (37 1/2")	444460
Cob	90cm (35 1/2")	105cm (41 1/8")	444464
Full	100cm (39")	125cm (49 1/4")	444466
Extra Full	105cm (41 1/8")	140cm (55")	444470

Standard Dock

The original Zilco crupper dock features a seamless construction to reduce rubbing and can be shaped to the required position for each individual horse.

444448 Each



Tail Tie Crupper

As per the standard model but with a hard dock, designed to secure the horse's tail and prevent it being flicked over the reins. A popular choice on tandem and team leaders.

Size	Length Min.	Max.	Cat No
Full	90cm (35 1/2")	130cm (51")	444476

Soft Dock

A soft, flexible dock with foam padding.

444446 Each



Tail Tie Dock

A hard dock design used to secure the horse's tail and prevent it being flicked over the reins. A popular choice on tandem and team leaders.

444450 Each



Pole Straps & Coupling Straps



Standard (Short)

32mm (1 ¼") wide straps

432602 16cm (6") - 30cm (12")



Standard

32mm (1 ¼") wide straps. Supplied as standard in Classic Team Harness (Cob & Full Size)

432605 35cm (14") - 50cm (20")



Standard (Wide)

50mm (2") wide straps.

432610 35cm (14") - 50cm (20")



Standard Pony

25mm (1") wide straps. Supplied as standard in Pony size Classic Pair and Team Harness.

445084 35cm (14") - 43cm (17")



Quick Release

38mm (1 ½") wide straps with quick release fittings. Supplied as standard in all Classic, ZGB / Elite Pair & Team Harness cob, full and extra full sets.

Now more flexible for easier adjustment

432607 35cm (14") - 50cm (20")

New improved design

Leader Coupling Straps

Used in team harness to link the breastplates of the two leader horses together.



Standard Small

25mm (1") wide straps. Supplied as standard in Pony Classic Team Harness

Length 38cm (15") - 66cm (26")
Cat No 445567



Standard Large

25mm (1") wide straps. Supplied as standard in Classic Team Harness (Cob & Full Size)

Length 60cm (24") - 75cm (29")
Cat No 432515



Quick Release

32mm (1 ¼") wide straps. Supplied as standard in ZGB & Elite Team Harness

Length 45cm (18") - 62cm (24")
Cat No 432518

Roger Rings

Used in team & tandem harness. They are fitted to the bridle of the wheeler horse and are designed to carry the reins past the wheeler's head to prevent tangling with the wheeler.



32mm rings

Small Roger Rings

Supplied in Pony Classic Tandem & Team Harness
445162



65mm x 35mm rings

Large Roger Rings

Supplied in all Cob/Full Size/Extra Full Zilco Harness
432530



Pads and Liners



Driva Puffer Pads

Easy to wash and clean, this pad is suitable for use under driving saddles and breastplates to protect the bearing surfaces of the harness and provide protection and comfort to the horse.

They are made from cotton outer and polyfill inner, which is nonabsorbent and will not hold moisture. The touch-tape straps make the pads easy to fit and remove for cleaning.

	Extra Small 12 x 60cm	Small 12 x 86cm	Medium 15 x 110cm	Large 15 x 124cm
Black	450001	450031	450061	450091
Navy	450002	450032	450062	450092
Yellow	450004	450034	450064	450094
Dark Green	450005	450035	450065	450095
Purple	450006	450036	450066	450096
Red	450007	450037	450067	450097
White	450008	450038	450068	450098
Royal	450012	450042	450072	450102



**Super shock
absorbancy**



Deluxe Fleece Pad

These deep pile synthetic fleece saddle pads are easily fitted to the saddle by the touch & close tape straps, to ensure the pad stays in place. There are 5 great colours in a choice of 2 sizes

	Standard 20 x 70cm	Long 20 x 115cm
Black	524701	524751
Navy	524702	524752
Yellow	524704	524754
Red	524707	524757
White	524708	524758

Driva Gel-Lite Pad

Lightweight and easy to wash and clean, this pad is suitable for use under driving saddles and breastplates to protect the bearing surfaces of the harness and provide protection and comfort to the horse.

This model is made with a Gel-Lite core, covered with cotton upper and a breathable material lining. Gel-Lite has the impact and pressure absorption properties of traditional gels, but is up to 80% lighter. Touch-tape attachment straps for easy fitting.

Size	Width x Length	Cat No
Extra Small	12 x 60cm	450201
Small	12 x 86cm	450231
Medium	15 x 110cm	450261
Large	15 x 124cm	450291



Memory Foam Pad

Features a hard-wearing nylon outer, fully bound with polypropylene webbing. The core is made from memory-foam, a material originally developed for NASA. It has fantastic properties for conforming to the shape of the horse, and for the minimisation of pressure points. Touch tape attachment straps for quick easy fitting. Measures 21cm wide by 100cm long

526201	Black	526205	Green	526208	White
526202	Blue	526207	Red	526212	Royal Blue
526204	Yellow				

Waffle Pad

This model is made from long wearing PVC waffle. Because this material has good grip and is non-absorbent, it is less likely to rub. The high density foam core provides comfort for the horse. Simply hose with water to clean. There are 3 colours in a choice of 2 sizes



	Standard 20 x 70cm	Long 20 x 115cm
Black	524861	524881
Navy	524862	524882
Red	524867	524887



Riser Pad fitted to Saddle

Classic Riser Pad

A wedged saddle pad with PVC waffle lining, designed to lift the saddle on high withered horses. Measures 11cm x 110cm

446830



Waffle Liners

Suitable for use with any type of harness, these liners are made from long wearing PVC waffle, which has good grip and is less likely to rub than other materials. It is easy to fit and remove

A popular choice for breastplates and saddles.

Size	Width	Length	Cat No
Small	9.5cm (3 3/4")	92cm (36")	460014
Medium	11.5cm (4 1/2")	110cm (42")	460016
Large	12cm (4 3/4")	120cm (48")	460018
Extra Large	12cm (4 3/4")	140cm (55")	460020



Waffle liner fitted to breastplate

Anti-Gall Wither Pad

Lightweight and easy to wash and clean. Designed to fit under the breastplate wither strap for extra protection and comfort to the horse.

Made from long wearing PVC anti-gall material with touch-tape straps for fitting to the wither strap.

Model	Length	Cat No
Suit ZGB/Elite Breastplate	30cm (12")	451103
Suit Classic Breastplate	50cm (20")	451105



Driva Gel-Lite Wither Pad

Lightweight and easy to wash and clean. Designed to fit under the breastplate wither strap for extra shock absorbency, protection and comfort to the horse.

Made with a Gel-Lite core, covered with cotton upper and a breathable material lining. Gel-Lite has the impact and pressure absorption properties of traditional gels, but is up to 80% lighter. Touch-tape straps for easy to fitting.

Model	Length	Cat No
Suit ZGB/Elite Breastplate	30cm (12")	451003
Suit Classic Breastplate	50cm (20")	451005



Driver & Carriage Accessories

Driving Apron

Quality tough 600 Denier polypropylene material. Lightweight, breathable, windproof and waterproof for warmth and comfort in cool conditions. Darts in the waistline provide a snug, cosy fit.

Zilco driving aprons feature a clever touch tape patch, which enables the hem to be hooked up and out of the way for drivers when they dismount or alight the carriage.

Available in two weights - Winter (with Polar Fleece Lining) or Summer (with Poly cotton lining)

Winter Weight 95cm

446710 Black
446722 Navy Blue
446723 Chocolate

Winter Weight 112cm

446712 Black
446732 Navy Blue
446733 Chocolate

Summer Weight 95cm

446752 Navy Blue
446753 Mocha

Summer Weight 112cm

446762 Navy Blue
446763 Mocha



Competitor Number Holder

Popular for many equestrian activities.

Soft weave webbing with quick release buckles and generous adjustment at the sides and over the shoulders. Plastic covered number sleeves for all weather conditions.

(Numbers not included)

One Size

875090



Vehicle Number Holder

Safe display of competition numbers on the vehicle.

Synthetic wipe-clean materials for all-weather convenience.

Overall Measurement - 20cm high x 26.5cm wide

Window Size - 13cm high x 25cm wide

446611



Driver Safety Belt

Designed to conform to competition regulations. One end buckles to the carriage, with the other end held by the assistant.

Comfortably padded and fully adjustable, this safety belt gives the driver more confidence to concentrate on driving and lessens the risk of being thrown from the carriage in rough terrain.

The hand held end is lined with Zilco Supergrip material for superior grip in all weather conditions.

Code: 446700



Photo: Courtesy of Jane Wilson



Oscar Sports Helmet

American ASTM F-1163-04A safety standard. This helmet has a sleek channel design for increased airflow and cooling. Removeable mesh lining for easy cleaning. Dial adjustment at the back for achieving optimum fit. Very lightweight - starting at just 420gm

Size	Fits	White	Black/Grey
Small	51-54cm	385034	385004
Medium	55-58cm	385035	385005
Large	59-61cm	385036	385006



All Oscar Helmets feature a Dial Adjustment at the rear for a customised fit.

Oscar Pro Sports Helmet

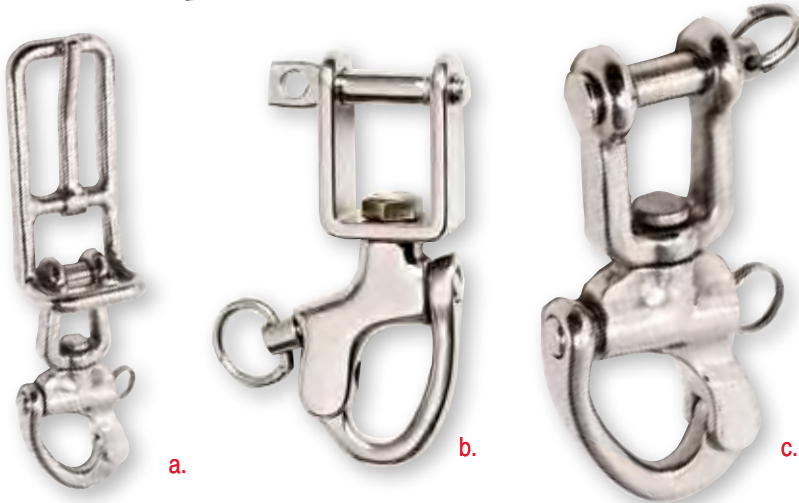
American ASTM F-1163-04A safety standard. Stylish helmet with a sleek channel design for increased airflow and cooling. Removeable mesh lining for easy cleaning. Dial adjustment at the back for achieving optimum fit.

Carbon fibre material panels and reflective piping for a modern and classy look. Super lightweight - starting at just 410gm

Size	Fits	Black
Medium	53-57cm	385205
Large	58-61cm	385206



Carriage Accessories



Quick Release Snap Shackles

For use with swingle tree to attach traces to the carriage. Stainless steel

- a. 38mm (1 1/2") wide buckle 476120
- b. 10cm (4") long 476100
- c. 13cm (5") long 476105



Quick Release Pull Tab

Polypropylene webbing for attaching to quick release snap shackles. Simply loop the pull tab onto the loop of the split pin for easy grip when releasing the shackle
432911 Black



Harness Rack

Wall mountable. Smooth surfaces to avoid marking the harness. Will hold one set of harness.

871514

Rein Snap

Stainless steel snap hook, often used as a quick release to attach the crupper back strap to the saddle.

- 984517 19mm (3/4")
- 984519 25mm (1")



Quick Release Kicking Strap

This lies over the horse's hindquarters and attaches at each end to the carriage shafts. It helps to prevent horses bucking when hitched to the carriage, particularly on carriages with very low or wide shafts.

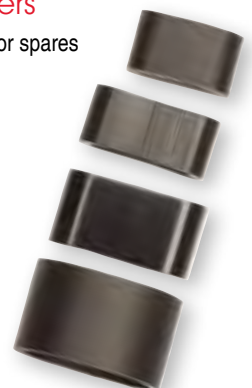
It is fitted with stainless steel quick release fittings on each side for safe, easy removal in case of an emergency.

Size	Length Min.	Max.	Code
One Size	124cm (49")	188cm (74")	444491

Soft PVC Keepers

Flexible PVC keepers for spares and repairs

Width	Cat No
13mm (1/2")	711001
16mm (5/8")	711003
19mm (3/4")	711005
22mm (7/8")	711009





Harness Repair Kit

Code 476210

A handy kit to keep in the tack room in case of mishaps. Packed in a handy zip-up carryall. Contains:-

- 2 x metres 16mm Apollo
- 2 x metres 19mm Apollo
- 2 x metres 25mm Apollo
- 2 x metres 32mm Apollo
- 10 x 16mm Soft PVC Keepers
- 20 x 19mm Keepers (Moulded & Soft PVC)
- 20 x 22mm Keepers (Moulded & Soft PVC)
- 1 each x 19mm & 25mm SS Roller Buckle

Quarter Sheets

Cold weather protection to keep the horse's loins and back warm, preventing rapid muscle cooling, which can lead to chills and cramping. Tough 600 denier waterproof/breathable polypropylene material with warm polar fleece lining. Strong plastic clips for quick and easy fitting/removal. Rump darts for a snug fit.

Black with black binding

446948 Large

Black with red piping and reflective trim

446924 Small
446926 Medium
446928 Large



Rib Protector



Protects the horse from pinching and bruising caused by the shafts, particularly when making sharp turns in obstacles. Smooth patent outer to help the shafts slide away from the horse's sides. Highly adjustable (both up and down, and front to back). This suits a variety of different shaft designs. The anti-gall waffle lining offers grip. The generous padding cushions the horse from shaft pressure. The rib protector helps to restore confidence in horses that have become stressed in obstacles.

446800



Underhalters and Training Aids



New improved design

Underhalter - Soft weave PP web.

Zilco Underhalters are designed to be worn underneath a driving bridle. Discreet and lightweight, so as not to interfere with the functionality of the bridle.

Some competitions require halters to be worn with a driving bridle for safety reasons. This model meets these requirements without adding weight or bulk

		Pony	Cob	Full Size
	Dark Blue	542212	542242	542272
	Yellow	542214	542244	542274
	Dark Green	542215	542245	542275
	Purple	542216	542246	542276
	Red	542217	542247	542277
	Black	542211	542241	542271
	Royal Blue	542222	542252	542282

New soft weave PP webbing for lightness and comfort

Underhalter - Apollo coated web

	Black	480209	480309	480409
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Zilco Lunge Training System



- Assists in the establishment of a safe training system for horses and ponies of all ages, fitness levels and disciplines.
- Helps to achieve the correct shape and development of back muscles.

Recommended for use with:

- Young horses
- Horses who require muscle tone development
- Horses who have difficulty maintaining their frame
- Thin horses with poor muscle development or top line.

631400

(Does not include bridle, lunge cavesson, training roller, girth or lunge rein).

Zilco Training Roller

Training Roller Only

Professional training roller for lunging, long reining and breaking. Complete with stainless steel terrets and 8 stainless steel dees. Soft waffle padding and a double girth points to fit a variety of horses.

631521 Uni-size

Training Roller & Girth Set

Roller supplied with PVC 2 buckle lonsdale girth in your choice of size - 45cm to 85cm (5cm increments.) **Specify girth size with order.**

631541 Black with Girth



Butterfly Driving Bits



Arched Mouth Butterfly Bit

The Arched Mouthpiece is similar in action to a mullen mouth, but the mouthpiece curves upwards rather than forward, allowing more tongue room. Mouthpiece is plain on one side, and ribbed on the other. Unlike other ribbed models in our range, this bit is not reversible. Supplied with a leather curb strap for "no pinch" comfort.

Mouth Size	Mouth Thick	Cheek Length	Cat No
3 1/2" (9cm)	12mm	85mm	121441 <i>NEW MINI VERSION!</i>
5" (12.5cm)	17mm	135mm	121416
5 1/2" (14cm)	17mm	135mm	121418
6" (15.25cm)	17mm	135mm	121420



"White" Straight Mouth

The unique shape and material of this bit provides a softer mouthpiece, which encourages relaxation. Supplied with a leather curb strap for "no pinch" comfort.

Mouth Size	Mouth Thick	Cheek Length	Cat No
4 1/2" (11.5cm)	17mm	135mm	121424
5" (12.5cm)	17mm	135mm	121426
5 1/2" (14cm)	17mm	135mm	121428



"White" Straight Mouth (Small Rings)

The unique shape and material of this bit provides a softer mouthpiece, which encourages relaxation. Single link curb chain.

This model is very similar to the straight mouth bit pictured above, except that it has smaller, more delicately shaped rings for finer heads.

Mouth Size	Mouth Thick	Cheek Length	Cat No
4 1/2" (11.5cm)	19mm	120mm	121205
5" (12.5cm)	19mm	120mm	121206
5 1/2" (14cm)	19mm	120mm	121207



Low Port with Cherry Rollers

The copper rollers encourage play, while the port prevents the horse from getting his tongue over the bit. This model has fixed cheeks. Single link curb chain.

Mouth Size	Mouth Thick	Cheek Length	Cat No
5" (12.5cm)	21mm	150mm	121406
5 1/2" (14cm)	21mm	150mm	121408
6" (15.25cm)	21mm	150mm	121410

All Zilco bits are high quality 18/8 Stainless Steel, unless otherwise indicated

Driving Harness Bits

Liverpool Driving Bits



Arched Mouth

These bits feature an arched mouthpiece that offers the horse more tongue room. Both models are reversible - with a smooth mouthpiece on one side and ribs on the other. Single link curb chain.

Fixed Cheek

The fixed cheekpiece offers a more direct action

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
5" (12.5cm)	14mm	2	165mm	121236
5 1/2" (14cm)	14mm	2	165mm	121238
6" (15.25cm)	16mm	2	165mm	121240

Sliding Cheek

The sliding cheekpiece offers more gag action and poll pressure.

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
4 1/2" (11.5cm)	13mm	2	165mm	121244
5" (12.5cm)	14mm	3	190mm	121246
5 1/2" (14cm)	14mm	3	190mm	121248
6" (15.25cm)	14mm	3	190mm	121250

Mullen Mouth

This bit is similar in action to the Arched Mouth (with Sliding cheek), but the mouthpiece curves forward in a traditional mullen style. Single link curb chain.

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
4 1/2" (11.5cm)	15mm	2	140mm	121304
5" (12.5cm)	15mm	2	165mm	121306
5 1/2" (14cm)	15mm	3	210mm	121308



White Straight Mouth

The unique shape and material provides a softer mouthpiece, which encourages relaxation. The bit comes complete with a leather curb strap for "no pinch" comfort.

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
4 1/2" (11.5cm)	20mm	2	165mm	121294
5" (12.5cm)	20mm	3	190mm	121296
5 1/2" (14cm)	20mm	3	190mm	121298
6" (15.25cm)	20mm	3	190mm	121300

Stainless Steel Straight Mouth

This bit is reversible - with a smooth mouthpiece on one side and ribs on the other. Single link curb chain.

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
4 1/2" (11.5cm)	17mm	2	140mm	121314
5" (12.5cm)	17mm	2	165mm	121316
5 1/2" (14cm)	17mm	3	210mm	121318

Single Slot Straight Mouth

The sliding cheeks offer more gag action and poll pressure. This bit is reversible - with a smooth mouthpiece on one side and ribs on the other. Single link curb chain.

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
4 1/2" (11.5cm)	13mm	1	120mm	121254
5" (12.5cm)	13mm	1	120mm	121256
5 1/2" (14cm)	13mm	1	120mm	121258

All Zilco bits are high quality 18/8 Stainless Steel, unless otherwise indicated



Jointed Mouth

The plain jointed mouthpiece acts on the tongue and bars with a nutcracker action. It comes complete with a leather curb strap for "no pinch" comfort

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
4 1/2" (11.5cm)	12mm	2	165mm	121284
5" (12.5cm)	12mm	3	190mm	121286
5 1/2" (14cm)	12mm	3	190mm	121288
6" (15.25cm)	12mm	3	190mm	121290



Low Port with Cherry Rollers

The fixed cheekpieces of this model prevent pinching of the lips, and the rollers encourage play. The port offers more tongue room and prevents the horse from getting his tongue over the bit. Single link curb chain.

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
5 1/2" (14cm)	21mm	2	165mm	121278
6" (15.25cm)	21mm	2	165mm	121280



High Shank with Jaw Bar

Designed for use with multiples. The fixed cheek prevents pinching of the lips. The high shank offers extra leverage and poll pressure. The bottom bar prevents the reins from becoming tangled. Single link curb chain

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
5" (12.5cm)	21mm	3	240mm	121266
5 1/2" (14cm)	21mm	3	240mm	121268
6" (15.25cm)	21mm	3	240mm	121270



Half Liverpool with Curved Port Mouth

The anatomically curved mouthpiece relieves pressure on the tongue. Supplied with a leather curb strap for "no pinch" comfort.

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
4 1/2" (11.5cm)	12mm	2	140mm	121344
5" (12.5cm)	12mm	2	140mm	121346
5 1/2" (14cm)	12mm	2	140mm	121348



Military Driving Bits



Military Bit

Also known as an "Elbow Ported Bit", this model functions similarly to a Liverpool bit, except that the cheeks are set back at a square angle at the mouth. This design stops the horse from grabbing the bit and prevents pinching of the cheeks. There are multiple settings on the shank to allow varying degrees of control. Single link curb chain.

Smooth mouthpiece on both sides.

Mouth Size	Mouth Thick	Slots	Cheek Length	Cat No
5" (12.5cm)	16mm	2	180mm	121226
5 1/2" (14cm)	16mm	2	180mm	121228
6" (15.25cm)	16mm	2	180mm	121230

All Zilco bits are high quality 18/8 Stainless Steel, unless otherwise indicated

A

Adjustable Rein Drops	52
Adjustable wither strap - ZGB	52
Apron for Drivers	68

B

Backband for Sliding Backband Saddle	59
Belly Bands (False)	
Classic, ZGB	60
SL - Mini	33
SL - Shetland	31
Tedex	39
Bits	73-75
Brake Strap	
Classic	52
Empathy Mk4	54-55
ZGB/Elite	52
Blinkers & Cheeks	
Classic/Fine/Cutaway	43
Tedex	39
Breastplates	
Classic	50
Elite	50
Empathy "Mk4"	54-55
Jubilee Edition	51
Tedex	39
SL - Mini	33
SL - Shetland	31
SL - Sportz	32
ZGB	49
Breastplate to Saddle Fitting (ZGB)	49
Breastplate Trim (Colours)	51
Breeching	
Classic	61
SL - Mini	33
SL - Shetland	31
SL - Sportz	32
Tedex	39
ZGB	61
Breeching Straps	
Classic/ZGB/Elite	61
SL Shetland & Mini	31-34
Tedex	39
Bridle Browbands	
Classic, Elite, ZGB	41
Coloured	41
Tedex	39
Bridles Complete with Blinkers	
Classic	40
Fine	40
Tedex	39
SL Shetland & Mini	31-34
Bridle Headpiece	
Classic	40
Fine	40
Tedex	39
Brun Harness sets	26-29
Buckle Combo Trace Coupler	49
Bungee Elastic Trace Carry Strap	62
Butterfly Bits	73

C

Carriage Accessories	68
Cheek Straps - Open	43
Classic	
Blinkers	43
Brake Strap	52
Bridles & Parts	40-42
Breastplates	50
Breeching	61
Breeching Straps	61
False Belly Band	60
False Martingale	60
Girth	60

Harness - Pair	21
Harness - Single	19
Harness - Sliding Backband Saddle	17
Harness Tandem	22-23
Harness Team	24-25
Hip Strap	61
Retainer Strap	52
Riser Pad	67
Saddles	57-58
Saddles Connecting Straps	59
Saddle Pads	58
Trace Carry Strap	62
Traces	63
Wither Straps	52
Coloured Browbands	41
Competitor Number Holder	68
Conway Buckle	59
Coupling Straps	65
Cruppers	
Standard & Tail Tie	64
Docks	64
SL	31-34
Tedex	39
Cutaway Blinkers	43

D

Detachable piping	51
Dock - Crupper	64
Donkey Harness	39
Driva	
Gel-Lite Saddle Pads	66-67
Puffer Saddle Pads	66
Gel-Lite Wither Pads	67
Driver	
Apron	68
Number Holder	68
Safety Belt	68
Safety Helmets	69
Drop	
Face	41
Trace Carry	62
Elastic	
Trace Carry Strap	62
Rein Retainer	44
Elite	
Breastplates	50
Breeching Straps	61
Harness - Pair	13
Harness - Single	11
Harness Team	14-15
Wither Straps	52
Empathy Breastplate	
"Mk4"	53-55
SL- Sportz	32

F

Face Drop - Patent	41
False Belly Band	
Classic, ZGB	60
SL - Mini	33
SL - Shetland	31
SL - Sportz	32
Tedex	39
False Martingale	
Classic, ZGB	60
Empathy Mk4	54-55
SL - Shetland	31
Full Round Blinkers	43
Flash Converter & Strap	42

G

Girth Extenders	60
Girths	
Classic, ZGB	60
Jubilee Edition	60
SL - Mini	33
SL - Shetland	31
SL - Sportz	32
Tedex	39
Gullet Safety Strap	42

H

Harness Hook/Rack	70
Helmets - Safety	69
Hip Strap	
Classic	61
Tedex	39
ZGB	61

J

Jubilee Edition	
Breastplate	51
Breeching	62
Girth	60

K

Keepers - PVC	70,71
Kicking Strap	70

L

Leader	
Coupling Straps	65
Trace Carry Straps	62
Reins	48
Liverpool Driving Bits	74-75
Loose Buckle Piece	61

M

Measurement Charts	2-3
Military Driving Bits	75
Mini Harness & Parts	33

N

Noseband	
Classic	42
Fine	42
Tedex	39
Hanger Straps	42
Number Holders (Competitor)	68
Number Holders (Vehicle)	68

O

Oscar Safety Helmet	69
---------------------	----

P

Pairs Breastplates	
Classic	50
Elite	50
Empathy Mk4	54-55
SL Shetland	31
Pairs Breeching Straps	
Classic, ZGB	61
SL - Shetland	31
Pairs Harness	
Classic	21
Elite	13
SL Shetland	31
ZGB	7

Pair Reins	
Z-Grip, S-Grip, R-Grip	46
SL Shetland	31
Patent	
Blinkers	43
Breastplate	51
Breeching	62
Bridle	40
Face Drop	41
Girth	60
Rib Protector	71
Trace Carry Drop	62
Pedestal Terrets	59
Pole Straps	
SL - Shetland	31
Standard & Quick Release	65
PVC Keepers	70

Q

Quarter Sheets	71
Quick Release	
Coupling Straps	65
Kicking Strap	70
Pole Straps	65
Pull Tabs	70
Shackles	70
Tugs	59
Trace Fittings (Empathy Mk4)	54-55

R

Reins (Z-Grip, S-Grip, R-Grip)	
6-in-hand Leader	47
Pair	46
Single	45
SL Mini	33
SL Shetland	31
Tandem Leader	47
Team Leader	48
Team Wheeler	47
Rein Couplers & Joiners	44
Rein Retainer - Elastic	44
Rein Snaps	70
Repair Kit	71
Retainer Straps	52
Rib Protector	71
Riser Pad - Saddle	67
Roger Rings	65
Roller (Training)	72
Rosettes	40

S

Saddle Pads & Liners	66-67
Saddles	
Classic	57
SL	31-34
Sliding backband	57
Tandem	58
Team	56, 58
Tedex	39
ZGB	56
Saddle Connecting Straps	59
Safety Helmets	69
S-grip Reins	44-48
Shaft loops	
Classic	59
SL - Mini	33
SL - Shetland	31
Shetland Harness	
SL	31-34
Tedex	39
Single Harness	
Classic	17, 19
Elite	11
ZGB	5
SL	31-34
Tedex	39

Single Reins	
Z-Grip, S-Grip, R-Grip	45
SL - Mini	33
SL - Shetland	31
Tedex	39
SL	
Breastplate - Single	31
Breastplate & Traces - Sportz	32
Breastplate - Pair	31,33
Breeching - Mini	33
Breeching - Shetland	31
Breeching - Sportz	32
Breeching Straps	31-34
Bridle with Blinkers	31-34
Crupper	31-34
False Belly Band	31-34
Girth	31-34
Harness - Mini	33
Harness - Shetland & Small Pony	31
Harness - Sportz	32
Pole straps - Pair	31,33,35
Reins S-grip -Single	31-34
Reins S-grip -Pairs	31,33
Saddles	31-34
Sliding backband saddle	34
Shaft Loops	31-35
Traces	31-35
Trace Carry Straps	31-34

Classic Harness with sliding backband	17
Saddle	57
Stops (Conway Buckle)	59
Top Strap	59
Spoon (Tandem)	63

T

Tail Tie Crupper	64
Tandem	
Harness	22-23
Reins	47
Saddle	58
Spoon	63
Trace Carry Strap Leader	62
Traces (Leader)	63
Tedex	39
Team Harness	
Brun	29
Classic	24-25
Elite	14-15
SL - Shetland	31
ZGB	8-9
Team Reins	
Z-Grip, S-Grip	47-48
Team Saddles	
Classic	58
SL	31
ZGB	56
Terrets	59
Throatlash	
Classic. Fine	41
Tedex	39
Trace Carry Drop	62
Trace Carry Straps	62
Traces	
Classic Elite,ZGB,	63
SL	31-34
Tandem Leader	35, 63
Tedex	39
Trace Couplers	49
Training Roller	72
Tugs	
Quick Release	59
Tedex	39
Tilbury	59

U

Underhalter	72
Vehicle Number Holder	68

V

Waffle Liners	67
Waffle Saddle Pads	67
WebZ Harness - Single	37
WebZ Harness - Pair	37
Wheeler Reins	47
Wheeler Saddles	
Classic	58
ZGB	56
Wither Pad	67
Wither Strap	
Classic	52
Empathy Mk4	54-55
Tedex	39
ZGB/Elite	52

Z

ZGB	
Adjustable wither strap	52
Breeching	61
Breeching Straps	61
Breastplate & Traces	49
False Belly Band	60
False Martingale	60
Girth	60
Harness Pair	7
Harness Single	5
Harness Team	8-9
Hip Strap	61
Saddles	56
Z-grip reins	44-48



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